



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854635	1	Lower gear		Ratio 1.61:1
	3803154	1	Lower gear, exch, exch		Ratio 1.61:1
2	854042	1	• Gear housing		
3	854044	1	• • Bearing housing		
4	852644	1	• • Check valve		
5	852643	2	• • Attaching plate		
6	948338	6	• • Blind rivet		
7	854040	1	• Fin		
8	959440	1	• Hex. socket screw		
9	872050	1	• Gear set		Ratio 1.61:1
10	948407	2	• • Spring pin		
11	854889	1	• Countershaft		
12	183374	1	• Ball bearing		
13	941832	X	• Shim		TH=0.05mm
	941833	X	• Shim		TH=0,20mm
14	832191	1	• Gasket		Included in gasket kit.
15	11072	1	• Roller bearing		
16	897387	1	• Tensioning ring		
17	944970	X	• Shim		TH=1,60mm
18	944522	X	• Shim		TH=0.05mm
	42981	X	• Shim		TH=0.10mm
	42980	X	• Shim		TH=0.35mm
	968057	X	• Shim		TH=0,20mm
19	969071	1	• Round nut		Included in gasket kit.
20	183497	1	• Needle bearing		
21	854300	1	• Nut		Included in gasket kit.
22	854657	1	• Propeller shaft		
23	183390	1	• Needle roller bushin		
24	832548	1	• Pump rotor		
25	914474	1	• Snap ring		Included in gasket kit.
26	854541	1	• Ball bearing		
27	944561	X	• Shim		TH=0.05mm
	944562	X	• Shim		TH=0.10mm
	851767	X	• Shim		TH=0,20mm
28	832725	1	• Thrust ring		
29	953449	6	• Stud		
30	955825	6	• Hexagon nut		
31	969073	1	• Round nut		
32	925261	2	• O-ring		Included in gasket kit.
33	897426	2	• Sealing ring		Included in gasket kit.
34	941812	2	• Hex. socket screw		
35	875815	1	• Zinc ring kit		
36	941809	2	• • Hex. socket screw		
37	872082	1	• Line cutter		
38	854045	1	• Spinner		
39	850888	1	• Plastic washer		
40	850889	1	• Screw		
41	839354	1	• Plug		
42	955974	1	• O-ring		Included in gasket kit.
43	814482	1	• Oil strainer		
44	854553	1	Splined sleeve		Included in complete drive.
			• Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
45	941810	4	Hex. socket screw		Included in gasket kit., Included in complete drive.
46	853095	4	Washer		Included in complete drive.
47	925256	1	O-ring		Included in gasket kit., Included in complete drive.
48	876137	1	Magnesium kit		To be used in fresh-water.
49	941809	2	• Hex. socket screw		
50	876268	1	Gasket kit, lower gear		See group 99