



15162

| REF | PART NO. | QTY | DESCRIPTION            | NOTES  |
|-----|----------|-----|------------------------|--|
| 1   | 872767   | 1   | Lower gear             | Ratio 2.30:1   |
|     | 3803186  | 1   | Upper gear, exch, exch | Ratio 2.30:1   |
| 2   | 3855628  | 1   | • Gear housing         |  |
| 3   | 854053   | 1   | • • Bearing housing    |  |
| 4   | 872439   | 1   | • • Attaching plate    |  |
| 5   | 977711   | 4   | • • Blind rivet        |  |
| 6   | 872438   | 1   | • • Check valve        |  |
| 7   | 854611   | 1   | • Countershaft         |  |
| 8   | 969071   | 1   | • • Round nut          | Included in gasket kit.                              |
| 9   | 184682   | 1   | • • Inner ring         |  |
| 10  | 3852268  | 1   | • • Splined sleeve     |  |
| 11  | 852212   | 1   | • Nut                  | Included in gasket kit.                              |
| 12  | 941832   | X   | • Shim                 | TH=0.05mm  |
|     | 941833   | X   | • Shim                 | TH=0,20mm  |
| 13  | 183374   | 1   | • Ball bearing         |  |
| 14  | 944970   | X   | • Shim                 |  |
| 15  | 11072    | 1   | • Roller bearing       |  |
| 16  | 944522   | X   | • Shim                 | TH=0.05mm  |
|     | 42981    | X   | • Shim                 | TH=0.10mm  |
|     | 968057   | X   | • Shim                 | TH=0,20mm  |
|     | 42980    | X   | • Shim                 | TH=0.35mm  |
| 17  | 897387   | 1   | • Tensioning ring      |  |
| 18  | 11044    | 1   | • Roller bearing       |  |
| 19  | 184654   | 1   | • Needle roller bushin |  |
| 20  | 814482   | 1   | • Oil strainer         |  |
| 21  | 852904   | 1   | • Magnetic plug        |  |
| 22  | 955974   | 1   | • O-ring               | Included in gasket kit.                              |
| 23  | 872533   | 1   | • Propeller shaft      |  |
| 24  | 184765   | 1   | • Roller bearing       |  |
| 25  | 3861456  | 1   | • Drive gear set       | Ratio 2.30:1   |
| 26  | 967352   | X   | • Shim                 | TH=0.05mm  |
|     | 941823   | X   | • Shim                 | TH=0,10mm  |
|     | 967351   | X   | • Shim                 | TH=0.15mm  |
|     | 941824   | X   | • Shim                 | TH=0.20mm  |
|     | 941825   | X   | • Shim                 | TH=0.40mm  |
| 27  | 184691   | 1   | • Roller bearing       |  |
| 28  | 191834   | X   | • Shim                 | TH=0.10mm  |
|     | 191835   | X   | • Shim                 | TH=0.15mm  |
|     | 191837   | X   | • Shim                 | TH=0,25mm  |
| 29  | 925258   | 2   | • O-ring               | Included in gasket kit.                              |
| 30  | 941812   | 2   | • Hex. socket screw    |  |
| 31  | 875821   | 1   | • Zinc ring kit        |  |
| 32  | 966808   | 2   | • • Screw              |  |
| 33  | 183859   | 1   | • Needle roller bushin |  |
| 34  | 184683   | 1   | • Inner ring           |  |
| 35  | 851407   | 2   | • Sealing ring         | Included in gasket kit.                              |
| 36  | 3858457  | 1   | • Thrust ring          |  |
| 37  | 183272   | 1   | • Needle roller bushin |  |
| 38  | 853871   | 1   | • Sealing ring         | Included in gasket kit.                              |
| 39  | 3851334  | 1   | • Propeller nut        |  |
| 40  | 3858458  | 1   | • Thrust ring          |  |
| 41  | 872549   | 1   | • Spinner              |  |
| 42  |          | 1   | • • Spinner            |  |
| 43  | 943194   | 1   | • • Washer             |  |
| 44  | 872546   | 1   | • • Lock screw         | M12  |
| 45  | 853676   | 1   | • • Spacer ring        |  |
| 46  | 854294   | 1   | • • Plastic washer     |  |
| 47  | 873058   | 1   | • Tool kit             |  |
| 48  | 925256   | 1   | O-ring                 | Included in gasket kit., Included in complete drive. |
| 49  | 941810   | 4   | Hex. socket screw      | Included in complete drive.                          |
| 50  | 853095   | 4   | Washer                 | Included in complete drive.                          |
| 51  | 876138   | 1   | Anode kit              |  |
| 52  | 966808   | 2   | • Screw                |  |

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|-----|----------|-----|------------------------|--------------|
| 53  | 876267   | 1   | Gasket kit, lower gear | See group 99 |