



TAMD31D

| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|-----------------------|---|
| 1 | 876261 | 4 | Cylinder liner kit | SN-2203121341 |
| | 876784 | 4 | Cylinder liner kit | SN2203121342- |
| 2 | 275751 | 4 | • Sealing ring kit | |
| 3 | 275350 | 4 | • Piston ring kit | For 876261 |
| | 876528 | 4 | • Piston ring kit | For 876784 |
| 4 | | 4 | • Piston | |
| 5 | 422793 | 4 | • Piston pin | |
| 6 | 914519 | 8 | • Snap ring | |
| 7 | 1542072 | 4 | Connecting rod | SN-2203121329 |
| | 860381 | 4 | Connecting rod | SN2203121330- |
| 8 | 1542076 | 4 | • Bushing | SN-2203121329 |
| | 860194 | 4 | • Bushing | SN2203121330- |
| 9 | 1542077 | 8 | • Connecting rod bolt | |
| 10 | 1542078 | 8 | • Nut | |
| 11 | 876511 | 4 | Big-end bearing kit | Std D |
| | 876512 | 4 | Big-end bearing kit | U.S=0,25mm |
| | 876513 | 4 | Big-end bearing kit | U.S=0,50mm |
| | 876514 | 4 | Big-end bearing kit | U.S=0,75mm |
| 12 | 860614 | 1 | Crankshaft | |
| 13 | 910118 | 1 | • Woodruff key | |
| 14 | 876515 | 4 | Main bearing kit | Std D |
| | 876516 | 4 | Main bearing kit | U.S=0,25mm |
| | 876517 | 4 | Main bearing kit | U.S=0,50mm |
| | 876518 | 4 | Main bearing kit | U.S=0,75mm |
| 15 | 876519 | 1 | Thrust bearing | Std D |
| | 876520 | 1 | Thrust bearing | O.S=0,10mm/U.S=0,25mm |
| | 876521 | 1 | Thrust bearing | O.S=0,20mm/U.S=0,50mm |
| | 876522 | 1 | Thrust bearing | O.S=0,20mm/U.S=0,75mm |
| 16 | | 5 | Main bearing cap | |
| 17 | 861614 | 1 | Flywheel | MS4B, BW, (861172) |
| | 861614 | 1 | Flywheel | HS1A |
| | 860377 | 1 | Flywheel | PRM, BW, M.D |
| 18 | 829462 | 1 | • Ring gear | |
| 19 | 415311 | 1 | • Guide sleeve | |
| 20 | 191873 | 3 | • Locating pin | |
| 21 | 1542093 | 1 | Bolt plate | Early type |
| 22 | 1544147 | 8 | Screw | Use together with bolt plate 1542093., Early type |
| | 861671 | 1 | Repair kit | The kit includes 8 pcs screw., Shall not be used together with bolt plate 1542093., Late type |
| 23 | 855389 | 1 | Absorber | MS4B |
| | | 1 | Absorber | PRM,BW, see group 44 |
| 23A | 872959 | 1 | Vibration damper | HS1A |
| 24 | 946173 | 6 | Flange screw | |
| 24A | 948217 | 6 | Flange screw | |
| 25 | 1542305 | 1 | Gear | |
| 26 | 1542196 | 1 | Hub | |
| 27 | 420124 | 1 | Washer | |
| 28 | 470366 | 1 | Flange screw | (1542149) |
| 29 | 838725 | 1 | Vibration damper | |
| 30 | 948217 | 6 | Flange screw | |
| 34 | 872761 | 1 | Bushing | |