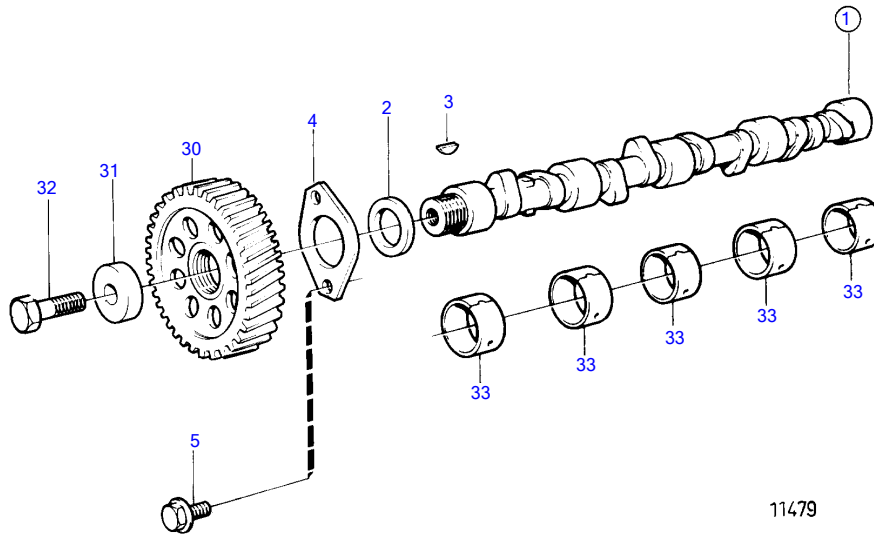
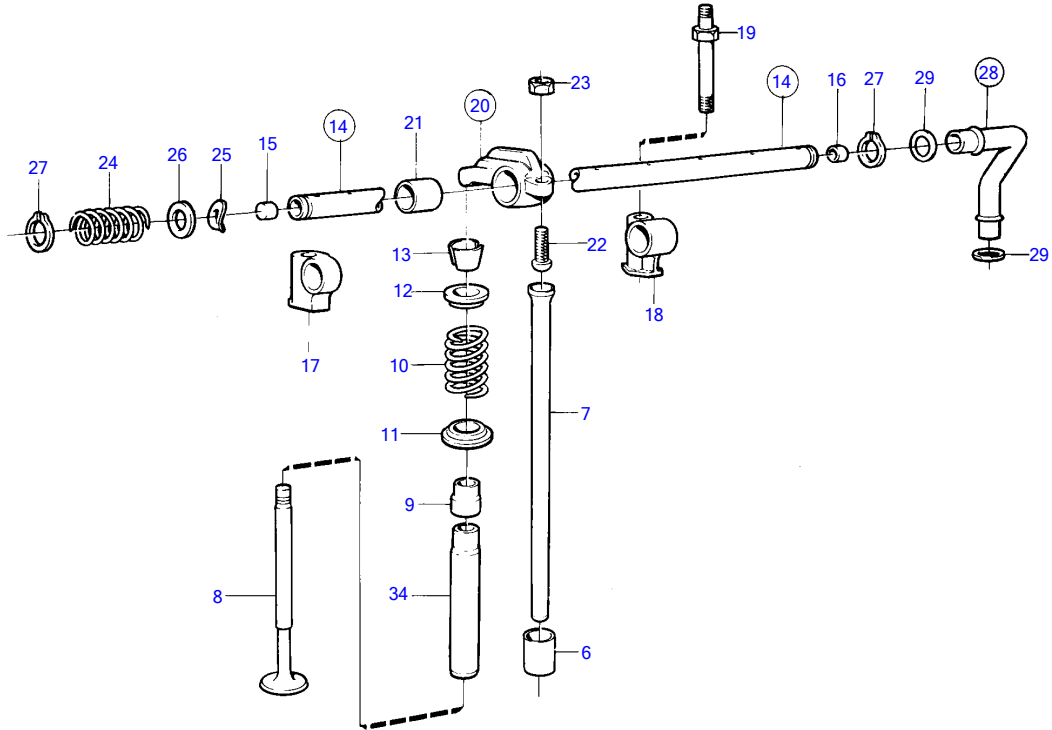


AD31D, AD31XD, TAMD31D, TMD31D



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AD31D, AD31XD, TAM31D, TMD31D

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	861201	1	Camshaft		
2	1542221	1	• Spacer washer		
3	910116	1	• Woodruff key		
4	838892	1	Bracket		
5	946440	2	Flange screw		
6	1542208	8	Valve tappet		
7	838636	8	Push rod		
8	838637	4	Inlet valve, intake		
	838638	4	Exhaust valve, exhaust		
9	859171	8	Valve stem seal		
10	1545198	8	Valve spring		
11	1332137	8	Valve spring washer		
12	838639	8	Washer		
13	1677875	16	Valve collet		
14	838641	1	Rocker arm shaft		
15	955083	1	• Cap plug		
16	840444	1	• Sleeve		
17	838726	1	Adapter		
18	838647	3	Bearing bracket		
19	838732	4	Stud		
20	418301	4	Rocker arm		No 1,3,5,7
	418298	4	Rocker arm		No 2,4,6,8
21	418297	4	• Bushing		
22	418286	4	• Ball stud		
23	921781	4	• Hexagon nut		
24	411139	3	Compression spring		
25	840686	2	Spring washer		
26	400722	2	Shim		
27	914456	2	Snap ring		
28	860686	1	Tube		
29	969198	2	• O-ring		
30	1542034	1	Gear		
31	1542223	1	Washer		
32	965193	1	Flange screw		
33	1542067	5	Camshaft bushing	807	
34	419653	8	Valve guide	804	