



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	851875	1	Lower gear	
2	851877	1	• Housing	
3	839389	1	• • Bearing housing	
4	852644	1	• • Check valve	
5	852643	2	• • Attaching plate	
6	948338	6	• • Blind rivet	
7	851452	1	• Fin	
8	959440	1	• Hex. socket screw	
9	832624	1	• Gear set	RATIO 1,61:1
10	948407	X	• • Spring pin	
11	832555	1	• Countershaft	
12	183374	1	• Ball bearing	
13	941832	X	• Shim	TH = 0,05 MM
	941833	X	• Shim	TH = 0.20mm
14	832191	1	• Gasket	
15	11072	1	• Roller bearing	
16	897387	1	• Tensioning ring	
17	944970	X	• Shim	TH = 1,60 MM
18	944522	X	• Shim	TH = 0,05 MM
	42981	X	• Shim	TH = 0.10mm
	42980	X	• Shim	TH = 0.35mm
19	907023	1	• Lock washer	
20	906633	1	• Round nut	
21	183497	1	• Needle bearing	
22	814164	1	• Nut	
23	814165	1	• Washer	
24	875524	1	• Propeller shaft	
25	183390	1	• • Needle roller bushin	
26	832548	1	• Pump rotor	
27	914474	1	• Snap ring	
28	181366	1	• Ball bearing	
29	944561	X	• Shim	TH = 0,05 MM
	944562	X	• Shim	TH = 0.10mm
	851767	X	• Shim	TH = 0.20mm
30	832725	1	• Thrust ring	
31	953449	6	• Stud	
32	955825	6	• Hexagon nut	
33	907025	1	• Lock washer	
34	906635	1	• Round nut	OBSOLETE PART
35	925261	2	• O-ring	
36	897426	2	• Sealing ring	
37	941812	2	• Hex. socket screw	
38	875815	1	• Zinc ring kit	
39	941809	2	• • Hex. socket screw	
40	839423	1	• Line cutter	
41	850785	1	• Spinner	
42	851261	1	• Spacer washer	
43	850888	1	• Plastic washer	
44	850889	1	• Screw	
45	839354	1	• Plug	
46	955974	1	• O-ring	
47	814482	1	• Oil strainer	
48	925256	1	O-ring	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
49	850304	1	Splined sleeve	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
50	941810	4	Hex. socket screw	INCLUDED IN COMPLETE AQ 290 DRIVE UNIT.
51	853095	4	Washer	