



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	840920	1	Timing gear casing	SN-2300046355 REPL BY 860199
2	946779	1	· Cap plug	
3	960632	1	· Plug	
4	957181	1	· Gasket	IK
5	840274	1	Nipple	
6	840446	1	Sealing ring	IK
7	859048	1	Gasket	IK
8	955301	8	Screw	L = 55 MM
8	955301	5	Screw	L = 55 MM. FOR ENGINES WITH CIRCULATION PUMP.
	955305	3	Screw	L = 75 MM. FOR ENGINES WITH CIRCULATION PUMP.
9	941907	8	Spring washer	
10	943177	1	O-ring	IK
11	840350	1	Gear	CRANKSHAFT GEAR
12	910118	1	Woodruff key	
13	858269	1	Gear	CAMSHAFT GEAR
14	910118	1	Woodruff key	
15	951979	1	Spring pin	SN-2300033047. FOR STARTING CRANK.
15A	968782	1	Spring pin	SN-2300033047. FOR STARTING CRANK.
15B	859110	1	Plug	FOR ENGINES WITHOUT STARTING CRANK.
15C	859385	1	Pin	FOR STARTING CRANK.. FOR CAM SHAFT 859384 TOGETHER WITH STOP SCREW 859386. PRODUCT NO.868007,868029 SN2300033048-
15D	859386	1	Set screw	FOR 859385 SN2300033048-
16	840552	1	Gear	
17	840553	1	Gear	
18	858526	1	Gear, SEA WATER PUMP	SEE GROUP 2B