



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	860199	1	Timing gear casing, TIMING GEAR COVER	SN2300046356- REPL BY 860546
2	946779	1	· Cap plug	
3	960632	1	· Plug	
4	957181	1	· Gasket	IK
5	840274	1	· Nipple	*
6	840446	1	Sealing ring	IK
7	859048	1	Gasket	IK
8	955301	8	Screw	L = 55 MM
	955301	5	Screw	L = 55 MM. FOR ENGINES WITH CIRCULATION PUMP.
	955305	3	Screw	L = 75 MM. FOR ENGINES WITH CIRCULATION PUMP.
9	941907	8	Spring washer	
10	943177	1	O-ring	IK
11	840350	1	Gear	*. CRANKSHAFT GEAR
12	910118	1	Woodruff key	*
13	858269	1	Gear	*. CAMSHAFT GEAR
14	910118	1	Woodruff key	*
15	859385	1	Pin	FOR STARTING CRANK.. FOR CAM SHAFT 859383 TOGETHER WITH STOP SCREW 859386. MISCELLANEOUS EQUIPMENT.
15A	859386	1	Set screw	FOR 859385
15B	859110	1	Plug	FOR ENGINES WITHOUT STARTING CRANK.
16	840552	1	Gear	*
17	840553	1	Gear	*
18	858526	1	Gear, SEA WATER PUMP	SEE GROUP 2B