



| Parts List | | | | | | |
|------------|-------|-----------|--------------------------|-----|--------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 1647 | 9148A47 | GEAR HOUSING | 1 | (BLACK)(BASIC) | |
| 1 | 1647 | 9148A48 | GEAR HOUSING | 1 | (GRAY)(BASIC) | |
| 51 | | 89594A 1 | CAM FOLLOWER | 1 | | |
| 52 | | 78956 2 | SHIFT CAM | 1 | | 5 |
| 53 | | 79911A 1 | ROD ASSEMBLY | 1 | | |
| 54 | 24 | 79910 | SPRING | 1 | | |
| 55 | 17 | 78906 | PIN | 1 | | |
| 56 | 12 | 78910 | WASHER | AR | | 8 |
| 57 | 43 | 44104A 8 | GEAR SET | 1 | (1.87:1 - 15/28) | |
| 58 | 31 | 54928 1 | NEEDLE BEARING | 1 | | |
| 59 | 15 | 47397A 1 | SHIM (.002-3-5-10) | AR | | 8 |
| 60 | 31 | 78172A 1 | TAPERED ROLLER BEARING | 1 | | |
| 61 | 52 | 823174 | CLUTCH | 1 | | |
| 62 | 17 | 78905 | CROSS PIN | 1 | | |
| 63 | 17 | 78909 | DETENT PIN | 2 | | |
| 64 | 24 | 78962 | SPRING | 2 | | |
| 65 | 44 | 94148 | PROPELLER SHAFT | 1 | | |
| 66 | 43 | 824986A 2 | REVERSE GEAR | 1 | (1.87:1 - 15/28) | |
| 67 | 23 | 824108 | THRUST SPACER (NOT USED) | 1 | | |
| 68 | | 68100 1 | THRUST RING | 1 | | |
| 69 | 30 | 88957 | BALL BEARING | 1 | | 5 |
| 70 | 25 | 31534 | O-RING | 1 | | 2,9 |
| 71 | | 43567A 1 | BEARING CARRIER ASSEMBLY | 1 | | |
| 72 | 31 | 30956 | ROLLER BEARING | 1 | | |
| 73 | 26 | 76868 | OIL SEAL | 2 | | 9 |
| 74 | 28 | 30281 | KEY | 1 | | |
| 75 | 14 | 79447 | TAB WASHER | 1 | | |
| 76 | | 79448 | COVER | 1 | | |
| 77 | | 31640 5 | TRIM TAB | 1 | | |
| 78 | 10 | 806327 | SCREW (1-5/8 IN.) | 1 | | |
| 79 | 10 | 65210 | SCREW | 1 | THESE REPLACEMENT PARTS. | |
| 80 | 12 | 45176 | WASHER | 2 | THESE REPLACEMENT PARTS. | |
| 81 | 11 | 34933 | NUT | 2 | THESE REPLACEMENT PARTS. | |
| 82 | 12 | 835467 1 | THRUST WASHER | 1 | THESE REPLACEMENT PARTS. | 5 |
| 83 | 13 | 42351 1 | LOCKWASHER | 1 | THESE REPLACEMENT PARTS. | |
| 84 | 12 | 31211A 2 | WASHER | 1 | THESE REPLACEMENT PARTS. | |
| 85 | 11 | 52707A 1 | PROPELLER NUT | 1 | THESE REPLACEMENT PARTS. | |
| 86 | 14 | 816629 | TAB WASHER | 1 | THESE REPLACEMENT PARTS. | |
| - | 27 | 815791A92 | ENGINE GASKET SET | 1 | | |
| - | 26 | 89238A 2 | G/H SEAL KIT | 1 | | |