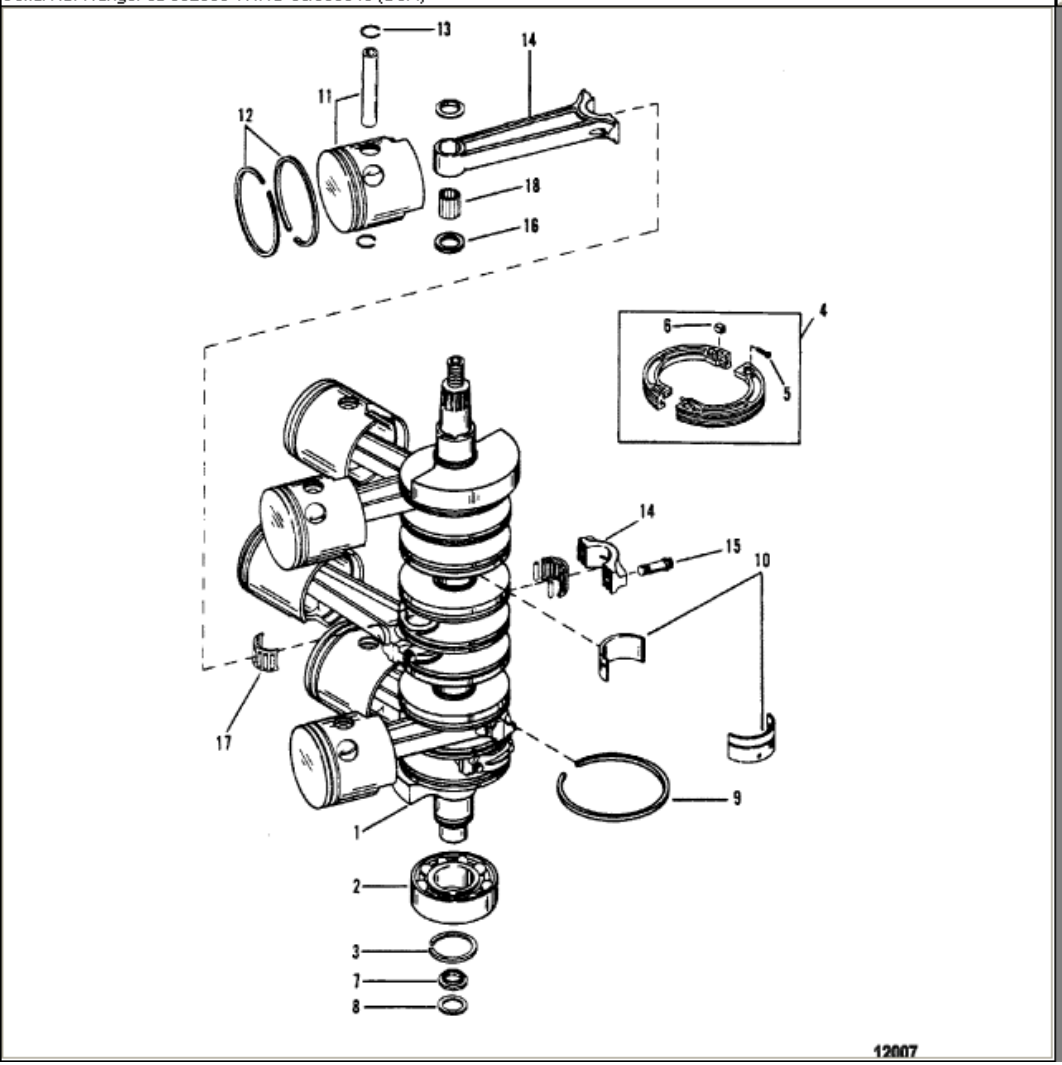
MERCURY (V-150XRI (EFI))
Serial Nbr Range: 0D082000 THRU 0G303045 (USA)

Crankshaft, Pistons And Connecting Rods



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	9536A 4	CRANKSHAFT ASSEMBLY	1		3
2	30	67923	BEARING, Ball, Lower	1		3
3	53	67446	RING	1		3
4	43	14513A 2	GEAR KIT	1		3
5	10	813073	SCREW, (#6-32 x .620)	2		3
6	11	813134	NUT, (#6-32 Special)	2		3
7		54196A 6	CARRIER ASSEMBLY	1		3
8		65800	PACKING	1		2,3
9	39	67377	RING, Sealing - Crankshaft	7		3
10	31	16756A 6	BEARING KIT, Crankshaft	2		3
11	785	9738A 7	PISTON, Starboard - Standard	AR	SN# G052594 AND BELOW	
11	785	9738A 8	PISTON, Starboard (.015 O.S.)	AR	SN# G052594 AND BELOW	
11	785	9737A 7	PISTON, Port - Standard	3	SN# G052594 AND BELOW	3
11	785	9737A 8	PISTON, Port (.015 O.S.)	AR	SN# G052594 AND BELOW	
12	39	815515A12	PISTON RING, Standard (1.50 M	1	SN# G052594 AND BELOW	3
12	39	815268A 4	PISTON RING (.015 O.S.) (1.50 M	AR	SN# G052594 AND BELOW	
13	40	52035	RING, Lock	12	SN# G052594 AND BELOW	3
11	785	9738A 9	PISTON ASSEMBLY, Starboard - S	3	SN# G052595 AND ABOVE	3
11	785	9738A10	PISTON ASSEMBLY, Starboard (.0	AR	SN# G052595 AND ABOVE	
11	785	9737A 9	PISTON ASSEMBLY, Port Standar	3	SN# G052595 AND ABOVE	3
11	785	9737A10	PISTON ASSEMBLY, Port (.015 O.	AR	SN# G052595 AND ABOVE	
12	39	822321A12	RING KIT, Standard (2MM)	1	SN# G052595 AND ABOVE	3
12	39	822321A 1	RING KIT (.015 O.S.) (2MM)	2	SN# G052595 AND ABOVE	
13	40	52035	RING, Lock	12	SN# G052595 AND ABOVE	3
14	644	818141A 2	CONNECTING ROD KIT	6		3
15	10	76349 1	SCREW, (.312-24 x .875), Conne	12		3
16	12	812876	WASHER, Needle Locating	12		3
17	31	17514A 2	BEARING KIT	6		3
18	29	822553	BEARING, Needle, Piston End	174		3
-	27	815791A92	ENGINE GASKET SET	1		