



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	850690T 2	CRANKSHAFT ASSEMBLY	1		5
2		78662	WEAR SLEEVE	1		5
3	30	67923T	BEARING, Ball (LOWER)	1		5
4	53	67446	RING, Retaining	1		5
5		54196A 6	CARRIER ASSEMBLY	1		5
6		65800	PACKING	1		2,5
7	39	67377	RING, Sealing	7		5
8	31	16756A 6	BEARING KIT	2		5
9		NSS	Not Sold Separate, Race	2		5
10	785	883062T 3	PISTON	3	(PORT)(STANDARD)	5
10	785	883063T 3	PISTON	3	(STARBOARD)(STANDARD)	5
10	785	883062T 2	PISTON	AR	(PORT - .015 O/S)	
10	785	883063T 2	PISTON	AR	(STARBOARD - .015 O/S)	
11	39	822321A12	RING KIT, Piston	1	(STANDARD)	5
11	39	822321A 1	RING KIT, Piston	2	(.015 O/S)(Qty. of 8 rings in set)	
12	53	857196	RING, Lock	12		5
13	644	818141A 2	CONNECTING ROD KIT	6		5
14	10	76349 1	SCREW, (.312-24 x .875)	12		5
15	12	812876	WASHER	12		5
16	31	17514A 2	BEARING KIT	12		5
17	29	822553	BEARING, Needle	174		5
-	27	815791A02	GASKET SET	1		
-		883511T02	POWERHEAD	1	(150) SN# 0T979999 & Below	
-		883511T04	POWERHEAD	1	(150) SN# 0T980000 & Up	
-		883600T02	POWERHEAD	1	(200) SN# 0T979999 & Below	
-		883600T04	POWERHEAD	1	(200) SN# 0T980000 & Up	