



19573

| Parts List | | | | | | |
|------------|-------|----------|----------------------------------|-----|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 884 | 9765A 7 | CYLINDER BLOCK (135/150) | 1 | | |
| 1 | 884 | 9764A13 | CYLINDER BLOCK (XR4/MAGNUM) | 1 | | |
| 1 | 884 | 9764A12 | CYLINDER BLOCK (175) | 1 | | |
| 1 | 884 | 9763A 5 | CYLINDER BLOCK (200) | 1 | | |
| 2 | 16 | 76175 | STUD, POWERHEAD (1-7/8") | 4/6 | | |
| 2 | 16 | 818138 | STUD, POWERHEAD (1-3/4") | 2 | | |
| 3 | 16 | 67065 | STUD, POWERHEAD (5-1/2") | 2 | | |
| 3 | 16 | 78438 | STUD, POWERHEAD (6-3/4") | 2 | | |
| 4 | 17 | 20033 | PIN, Dowel, LOCATING | 2 | | |
| 5 | 17 | 67296 | PIN (BEARING RACE) | 2 | | |
| 6 | 27 | 11338 | GASKET, SEALING | 2 | | 3 |
| 7 | | 42249 | COVER, STARTER MOTOR (UP) | 1 | | |
| 8 | 10 | 73657 | SCREW, (.312-18 x 1.50) | 2 | | |
| 9 | 13 | 26993 | LOCKWASHER, (.312) | 4 | | |
| 10 | | 76867 | COVER (LOWER) | 1 | | |
| 11 | 10 | 77065 | SCREW, (.312-18 x 2) | 2 | | |
| 11A | 23 | 99448 | BUSHING | 1 | | |
| 12 | 10 | 66717 | SCREW, (.375-16 x 3.250) | 8 | | |
| 12 | 10 | 74824 | SCREW, (.312-18 x 1.250) | 6 | | |
| 13 | 1159 | 9642A 1 | UPPER END CAP ASSEMBLY, UF | 1 | | |
| 14 | 25 | 54029 | O-RING | 1 | | 3 |
| 15 | 31 | 16756A 2 | ROLLER BEARING | 1 | | |
| 16 | 26 | 41953 | SEAL | 1 | | |
| 17 | 10 | 69034 | SCREW WITH LOCKWASHER, (.3 | 4 | | |
| 19 | 54 | 63153 | J CLIP | 1 | | |
| 20 | 16 | 15094 | STUD, (.190-32 x 1.870) | 1 | | |
| 21 | 16 | 15093 | STUD, (#10-32 x 1.00) | 2 | | |
| 22 | 23 | 67269 | SPACER, FLYWHEEL COVER ST | 1 | | |
| 23 | 12 | 49221 1 | WASHER, FLYWHEEL COVER ST | 6 | | |
| 24 | 12 | 72761 | WASHER, FLYWHEEL COVER ST | 3 | | |
| 25 | 11 | 816874 | WING NUT, (#10-32), FLYWHEEL | 3 | | |
| 26 | | 42248 | BRACKET, FLYWHEEL COVER | 1 | | |
| 27 | 10 | 49668 | SCREW, (.250-20 x .750), BRACKE | 2 | | |
| 28 | 1156 | 7809A 1 | END CAP ASSEMBLY, LOWER | 1 | | |
| 29 | 25 | 62700 | O-RING, (3.250 Inside Diameter), | 1 | | 3 |
| 30 | 26 | 41953 | SEAL, END CAP | 2 | | |
| 31 | 10 | 28636 | SCREW, (.250-20 x .750) | 4 | | |
| 32 | 13 | 26992 | LOCKWASHER, (.250), LOWER EI | 4 | | |
| 33 | 10 | 64022 | SCREW, (.250-20 x 2.125), ADJUS | 1 | | |
| 34 | 11 | 64015 | NUT, (#8-32), JAM - ADJUSTING | 1 | | |
| 35 | | 26952 | CAP NUT, ADJUSTING SCREW | 1 | | |