



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	7741A 2	CYLINDER BLOCK AND CRANKC	1		
2	1161	5940A 2	END CAP ASSEMBLY	1		
3	26	29476	OIL SEAL, END CAP	1		
4	25	47254	"O" RING	1		4
5	15	73644A 1	SHIM, END CAP TO CRANKCASE	AR		5
6	10	73169	SCREW, END CAP MOUNTING (1	4		
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1		
9	26	29476	OIL SEAL, END CAP	2		
10	25	32546	"O" RING, END CAP	1		4
11	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR		5
12	10	69034	SCREW, END CAP MOUNTING (1	3		
13		71808	COVER, WATER JACKET - CYLIN	1		
14	27	72142	GASKET, WATER JACKET COVER	1		4
15	10	53167	SCREW	23	WATER JACKET COVER TO CYL	
16	12	70132	WASHER	23	WATER JACKET COVER FASTENI	
17	27	72507	GASKET, CYLINDER BLOCK TO E	1		4
18		75778	PLATE, BAFFLE - EXHAUST MAN	1		
19	27	72509	GASKET	1	BAFFLE PLATE TO EXHAUST M	4
20		86316	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER MOL	24		
23	1023	5070	COVER, CYLINDER BLOCK	1		
24	27	72506	GASKET, CYLINDER BLOCK COV	1		4
25	10	69100	SCREW, COVER MOUNTING (1")	16		
27	22	68307	PLUG, PIPE - CYLINDER BLOCK	1		
28		37440	BRACKET, MOUNT SUPPORT - C	1		
29	10	24234	SCREW, BRACKET TO CYLINDEF	1		
30		87872	COVER, TRANSFER PORT	3		
31	27	85653	GASKET, TRANSFER PORT COVI	1		4
32	10	28636	SCREW	24	TRANSFER PORT COVER MOUN	
33		46933A 3	GROUND STRAP ASSEMBLY	2	CYLINDER BLOCK COVER	
34	10	62568	SCREW, GROUND STRAP ATTACH	2		
-	27	85653A79	GASKET SET			