



15163

| Parts List | | | | | | |
|------------|-------|-----------|-------------------------------|-----|---------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 472 | 9001A 3 | CRANKSHAFT ASSEMBLY | 1 | | 5 |
| 2 | 30 | 43011 | BALL BEARING, Lower | 1 | | 5 |
| 3 | | 78661 1 | WEAR SLEEVE | 1 | | 5 |
| 4 | 25 | 35126 | O-RING | 1 | | 5 |
| 5 | 39 | 818412A 4 | RING ASSEMBLY | 1 | | 5 |
| 6 | 28 | 91800 | KEY, Woodruff | 2 | | 5 |
| 7 | 43 | 43019A 1 | DRIVER GEAR | 1 | | 5 |
| 8 | 31 | 43013A 1 | ROLLER BEARING ASSEMBLY, U | 1 | | 5 |
| 9 | 26 | 43993 | SEAL, Oil | 1 | | 5 |
| 10 | 25 | 823683 | O-RING | 1 | | 5,2 |
| 11 | | 42943A 1 | ROLLER BEARING ASSEMBLY | 2 | | 5 |
| 12 | 777 | 815965A 4 | PISTON ASSEMBLY, Standard | 3 | | 5 |
| 12 | 777 | 815965A 5 | PISTON ASSEMBLY (.015 Oversiz | AR | (As Required) | |
| 12 | 777 | 815965A 6 | PISTON ASSEMBLY (.030 Oversiz | AR | (As Required) | |
| 13 | 40 | 52035 | RING | 6 | | 5 |
| 14 | 39 | 96170A12 | PISTON RING ASSEMBLY, Stan | 1 | | 5 |
| 14 | 39 | 96170A 3 | PISTON RING ASSEMBLY (.015 | AR | (As Required) | |
| 14 | 39 | 96170A 4 | PISTON RING ASSEMBLY (.030 | AR | (As Required) | |
| 15 | 646 | 818846A 3 | CONNECTING ROD ASSEMBLY | 3 | | 5 |
| 16 | 12 | 812876 | WASHER | 6 | | 5 |
| 17 | 29 | 818391 | NEEDLE BEARING | 87 | | 5 |
| 18 | 10 | 94320 | SCREW, (.375-24 x 1.250) | 6 | | 5 |
| 19 | 31 | 816567A 1 | ROLLER BEARING ASSEMBLY | 3 | | 5 |
| - | | 13589T93 | POWERHEAD ASSEMBLY COMPI | 1 | | |
| - | | 13600T93 | POWERHEAD ASSEMBLY COMPI | 1 | | |
| - | | 15081T96 | POWERHEAD ASSEMBLY COMPI | 1 | | |