



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	835	2650A 2	CYLINDER BLOCK AND CRANKC	1,		
1	835	2752A 2	CYLINDER BLOCK AND CRANKC	1,1		
2	21	28481A 1	CHECK VALVE ASSEMBLY, CR/	1,1,1		
3	16	33526	STUD, BLOCK AND CRANKCAS	6,6,6		
4	16	21723	STUD, CARBURETOR MOUNTI	2,2,2		
5	17	21438	PIN, DOWEL - CRANKCASE TO	2,2,2		
6	22	30139	PLUG, PIPE _ CYLINDER BLOC	1,1,1		
7	10	31294	SCREW, CRANKCASE TO CYLIN	8,8,8		
8	10	24624	SCREW, CRANKCASE TO CYLIN	2,2,2		
9	11	46887	NUT, CRANKCASE FASTENING S	10,10,1		
10	10	20665	SCREW, MAIN BEARING LOCKIN	1,1,1		
11	13	21709	LOCKWASHER, MAIN BEARING L	1,1,1		
12	15	30502A 1	SHIM ASS'Y, UPPER HSG. TO C	AR,AR,		
13	1131	2405A 1	BEARING HOUSING ASSEMBLY,	1,1,1		
14	30	20861	BEARING, BALL - UPPER BEAR	1,1,1		
15	31	31410	BEARING, ROLLER - UPPER BE	1,1,1		
16	26	31411	OIL SEAL, UPPER BEARING HC	1,1,1		
17	25	20826	"O" RING, UPPER BEARING HC	1,1,1		4
18	54	34598	CLAMP, HOLD DOWN RING	2,2,2		
19	10	36205	SCREW, RING CLAMP TO BEAF	4,4,4		
20	24	34731	SPRING, RING CLAMP SCREW	4,4,4		
21	10	39002	SCREW, UPPER BEARING HOUS	4,4,4		
22	27N	22656	GASKET, TRANSFER PORT COVI	1,1,1		4
23		30654	COVER, TRANSFER PORT	1,1,1		
24	10	20665	SCREW, PORT COVER TO CYLIN	2,2,2		
24	10	20720	SCREW, PORT COVER TO CYLIN	1,1,1		
25	1018	2652	COVER, CYLINDER BLOCK	1,1,1		
26	27	30504	GASKET, CYLINDER BLOCK COV	1,1,1		4
27	10	31294	SCREW, CYLINDER BLOCK COVE	6,6,6		
28	11	46887	NUT, CYLINDER BLOCK COVER	6,6,6		
29	27	30656	GASKET, CYLINDER BLOCK TO E	1,1,1		4
30		39096	PLATE, BAFFLE - EXHAUST MAN	1,1,1		
31	27	30656	GASKET, BAFFLE PLATE TO EXH	1,1,1		4
32		39037	COVER, EXHAUST MANIFOLD	1,		
32		46163	COVER, EXHAUST MANIFOLD	,1,1		
33	10	28636	SCREW, BAFFLE PLATE AND MA	8,8,8		
34		30212	TERMINAL BLOCK, EXHAUST MA	1,1,1		
35	10	28192	SCREW, TERMINAL BLOCK TO E	2,2,2		
36	10	30663	SCREW, MAGNETO GROUND LE	2,2,2		
37	54	24836	CLIP, MAGNETO GOUND LEAD	1,1,1		
38	10	20663	SCREW, GROUND LEAD CLIP	1,1,1		