



| Parts List | | | | | | |
|------------|-------|----------|-------------------------------|-----|-----------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 863 | 8358A 4 | CYLINDER BLOCK/CRANKCASE | 1 | | |
| 2 | 1160 | 5826A 2 | END CAP ASSEMBLY, UPPER | 1 | | |
| 3 | 26 | 41953 | OIL SEAL, UPPER END CAP | 1 | | |
| 4 | 25 | 20081 | "O" RING, UPPER END CAP | 1 | | 3 |
| 5 | 30 | 63742 | BALL BEARING, UPPER END C | 1 | | |
| 6 | 15 | 72538A 1 | SHIM, UPPER END CAP (.005-10) | AP | | |
| 7 | 10 | 73274 | SCREW, UPPER END CAP (3/4") | 4 | | |
| 8 | 1017 | 7054A 1 | COVER ASSEMBLY, CYLINDER B | 1 | UNITED STATES 6146848 AND I | |
| 9 | 22 | 32802 | PIPE PLUG, CYLINDER BLOCK | 1 | UNITED STATES 6146848 AND I | |
| 10 | 27 | 85487 | GASKET, CYLINDER BLOCK COV | 1 | UNITED STATES 6146848 AND I | |
| 8 | 1017 | 8360A 1 | COVER ASSEMBLY, CYLINDER B | 1 | UNITED STATES 6146849 AND I | |
| 9 | 22 | 32802 | PIPE PLUG, CYLINDER BLOCK | 1 | UNITED STATES 6146849 AND I | |
| 10 | 27 | 43777 1 | GASKET, CYLINDER BLOCK COV | 1 | UNITED STATES 6146849 AND I | |
| 11 | 10 | 69100 | SCREW, CYLINDER BLOCK COVE | 10 | | |
| 12 | | 88238A 2 | GROUND STRAP (3-5/8") | 2 | | |
| 13 | 10 | 62568 | SCREW, GROUND STRAP | 2 | | |
| 14 | | 90435 | MOUNT, RUBBER - CYLINDER BL | 1 | | |
| 15 | 11 | 20184 | NUT, RUBBER MOUNT | 2 | | |
| 16 | | 87553A 1 | COVER ASSEMBLY, TRANSFER F | 1 | | |
| 17 | 27 | 27936 | GASKET, TRANSFER PORT COVI | 2 | | 3 |
| 18 | 10 | 20540 | SCREW, TRANSFER PORT COVE | 6 | | |
| 19 | 1158 | 6635A 1 | END CAP ASSEMBLY, LOWER | 1 | | |
| 20 | 25 | 20081 | "O" RING, LOWER END CAP | 1 | | 3 |
| 21 | 26 | 41953 | OIL SEAL, LOWER END CAP | 2 | | |
| 22 | 30 | 63742 | BALL BEARING, LOWER END C | 1 | | |
| 23 | 15 | 20085A 1 | SHIM, LOWER END CAP(.005-10) | AP | | |
| 24 | 10 | 29256 | SCREW, LOWER END CAP (7/8") | 3 | | |
| 25 | | 90435 | MOUNT, RUBBER - CRANKCASE | 2 | | |
| 26 | 11 | 20184 | NUT, RUBBER MOUNT | 4 | | |
| 27 | 84 | 65773A 5 | GROUND STRAP, CRANKCASE M | 1 | | |
| 28 | 27 | 85491 1 | GASKET, CYLINDER BLOCK TO E | 1 | | 3 |
| 29 | | 90421 | PLATE, BAFFLE-EXHAUST MANIF | 1 | | |
| 30 | 27 | 85492 1 | GASKET, BAFFLE PLATE TO EXH | 1 | | 3 |
| 31 | | 77381 | COVER, EXHAUST MANIFOLD | 1 | | |
| 32 | 10 | 37562 | SCREW | 14 | MANIFOLD COVER TO CYLINDE | |
| 32 | 10 | 38837 | SCREW | 1 | MANIFOLD COVER TO CYLINDE | |