



Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
1	843	5697A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4597261 AND I			
1	843	6423A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4597262 THRL			
1	843	7464A 2	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 5270784 AND I			
2	16	66021	STUD, CYL. BLOCK, CRANKCAS	8				
4	17	46912	PIN, DOWL - CRANKCASE TO C	2				
5	21	77561	FITTING ASSEMBLY, BLEED DF	1				
7	32	54936	HOSE, BLEED DRAIN (7 1/2")	1				
8	54	56223	CLAMP, BLEED HOSE ATTACH	2				
9	22	78916	ELBOW, BLEED DRAIN	1				
10	22	25885	ELBOW (90 - 1/8" MALE (TEL TAL	1				
11	10	24624	SCREW, CRANKCASE TO CYLINC	2	UNITED STATES 4597261 AND I			
12	10	31294	SCREW, CRANKCASE TO CYLINC	8	UNITED STATES 4597261 AND I			
13	11	46887	NUT, CRANKCASE FASTENING S	10	UNITED STATES 4597261 AND I			
11	10	73280	SCREW, CRANKCASE TO CYLINC	2	UNITED STATES 4597262 AND I			
12	10	76621	SCREW, CRANKCASE TO CYLINC	8	UNITED STATES 4597262 AND I			
14		70726	REED BLOCK	1				
15	34	35836	REED, INLET VALVE	2				
16	34	22215	RETAINER, REED	2				
17	10	28430	SCREW, REED AND RETAINER	4				
18	27	35739	GASKET, REED BLOCK TO CRAN	1		7		
19	30	20861	BEARING, BALL - CRANKCASE (L	1				
20	26	56397	OIL SEAL, CRANKCASE (LOWER)	1				
21	15	31412A 1	SHIM ASSEMBLY	AR	UPPER HOUSING TO BLOCK (D	4		
22	1132	4471A 1	BEARING HOUSING ASSEMBLY,	1	UNITED STATES 4597261 AND I			
22	1132	6352A 1	BEARING HOUSING ASSEMBLY,	1	UNITED STATES 4597262 AND I			
23	30	20861	BEARING, BALL - UPPER BEAR	1				
24	31	31410	BEARING, ROLLER - UPPER BE	1				
25	26	31411	OIL SEAL, UPPER BEARING HC	1	UNITED STATES 4597261 AND I			
25	26	66301	OIL SEAL, UPPER BEARING HC	1	UNITED STATES 4597262 AND I			
26	25	20863	"O" RING, UPPER BEARING HC	1		7		
27	54	34598	CLAMP, HOLD DOWN RING	2				
28	10	36205	SCREW	4	HOLD DOWN RING CLAMP TO			
29	24	34731	SPRING, HOLD DOWN RING CL	4				
30	10	39002	SCREW, UPPER BEARING HOUS	4				
31		35658	COVER, TRANSFER COVER	1				
32	27	35657	GASKET, TRANSFER PORT COVI	1		7		
33	10	20720	SCREW	2	TRANSFER PORT COVER TO C			
34	1016	5230A 1	COVER ASSEMBLY, CYLINDER B	1	UNITED STATES 4869517 AND I			
34	1016	7070A 1	COVER ASSEMBLY, CLYINDER B	1	UNITED STATES 4869518 AND I			
35		66019	MOUNT, RUBBER - COVER TO	2				
36	12	20202	LOCKWASHER, RUBBER MOUN	2				