



- 65 2-4-C With Teflon (92-825407A12)
- 7 Loctite "271" (Purchase Locally)
- 87 Super Duty Gear Lubricant (92-13783A24)
- 89 RTV Silicone Sealer (92-91601-1)

21990

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1666	8833A21	GEAR HOUSING, Complete	1	(SHORT) (BLACK)	
-	1666	8833A22	GEAR HOUSING, Complete	1	(LONG) (BLACK)	
-	1666	8833A23	GEAR HOUSING, Complete	1	(SHORT) (GRAY)	
-	1666	8833A24	GEAR HOUSING, Complete	1	(LONG) (GRAY)	
1	1666	8833A17	GEAR HOUSING, Basic	1	(BLACK)	
1	1666	8833A18	GEAR HOUSING	1	(GRAY)	
2	23	12009	BUSHING, (.31 x .45 x .50)	1		
3	22	67892	SCREW, Magnetic	1		
4	12	19183	WASHER, Fiber	1		10,11
5		822244A 1	SLEEVE ASSEMBLY	1		
6	23	823944	SLEEVE	1		
7	23	823943	BUSHING	1		
8	10	79953	SCREW, (.375-16 x .250)	1		
9	12	19183	WASHER, Fiber	1		10,11
10	35	42199 1	SCREEN	1		
11	10	13954	SCREW, (.250-14 x .88)	1		
12		42121A 2	ANODE ASSEMBLY	1		
13	10	13954	SCREW, (.250-14 x .88)	1		
14	26	42133	SEAL	1		11,12
15	43	821925 1	PINION GEAR, (13-26)	1		
16	12	41369	WASHER, Thrust	1		
17	31	22756	ROLLER BEARING	1		
18	46	42040A 5	WATER PUMP BASE	1		10,11
19	27	19204 2	GASKET	1		10,11,12
20	26	33613	SEAL	1		10,11,12
21		42375	RETAINER	1		10
22	10	48408	SCREW, (#10-16 x .500)	1		10
23	25	822236	QUAD RING	1		10,12
24	26	41365 1	OIL SEAL	1		10,11
25	27	19202	GASKET, Water Pump Plate	1		10,11,12
26	32	42185A 1	WATER TUBE	1		
27		42200	FACE PLATE	1		10
28	46	42089A 2	COVER ASSEMBLY	1		10
29	26	42102 1	SEAL	1		12,11,10
30	47	42038 2	IMPELLER	1		10
31	28	42376A 2	KEY ASSEMBLY	1		10
32		44467 1	GUIDE	1		
33	10	824832 7	SCREW, (M6 x 30)	5		
34		42039	CAM, Shift	1		
35		822249	SHIFT SHAFT	1	(SHORT)	
36		822250	SHIFT SHAFT	1	(LONG)	