



Access Hole Plug Kit 22-88847A1
 Contains all necessary parts (including template) to allow removal of swivel shaft without removing gimbal housing.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		42260A 6	GIMBAL HOUSING ASSEMBLY (B	1		
2	16	56296	STUD, GIMBAL HOUSING TO T	2		
3	23	98357 1	BUSHING, GIMBAL HOUSING (L	1		
4	26	41607 1	OIL SEAL, LOWER GIMBAL HOI	2		
5	23	98356	BUSHING, GIMBAL HOUSING (L	1		
6	22	74036	GREASE FITTING, GIMBAL HOI	2		
7	19	776330	LUBRICAP, GIMBAL HOUSING (2		
8	26	88416	GREASE SEAL, GIMBAL HOUSI	1		
9	30	60794A 4	BEARING ASSEMBLY, GIMBAL	1		12
10		61075	TOLERANCE RING, GIMBAL F	1		12
12		41802	"O" RING, EXHAUST SEAL	1		
13	16	56766	STUD, HYDRAULIC CONNECT	2		
14	17	45212	SWIVEL PIN (LOWER) STEEL)	1		
14	17	99353	SWIVEL PIN (LOWER) (ALUMINU	1		
15	18	34212	COTTER PIN, LOWER SWIVEL PI	1		
16	12	32518	WASHER, LOWER SWIVEL PIN	1		
17		55989A 8	BOLT ASSEMBLY, ANODIC	2		
18		55989Q 9	ANODIC HEAD, BOLT	2		
19	12	56085	WASHER, ANODIC BOLT	2		
20	12	32620	WASHER, GIMBAL HOUSING BOI	2		
21		74639A 2	BELLOWS, SHIFT ACTUATING C	1		11,12
22	54	38863	CLAMP, ACTUATING CABLE BELI	1		11,12
23	54	815504320	CLAMP, ACTUATING CABLE BELI	1		11,12
24	12	34567	WASHER, GIMBAL HOUSING STI	2		
25	11	826710 15	NUT, GIMBAL HOUSING STUD	2		
26	32	86907 1	TUBE, WATER (5/8" I.D. WATER	1		
26	32	41672	TUBE, WATER (METAL) (3/4" I.D.	1		
26	32	41672 1	TUBE, WATER (NYLON) (3/4" I.D	1		
27	23	28055	BUSHING, RUBBER - WATER TU	1		
27	23	41675 1	BUSHING, RUBBER - WATER TU	1		
28		32517	COVER, WATER TUBE (5/8" I.D.	1		
28		41673	COVER, WATER TUBE (3/4" I.D.	1		
29	10	28635	SCREW, COVER TO GIMBAL HOL	2		
30		65533A 1	SEAL, GIMBAL HOUSING TO TRA	1		
31	27	98823 1	GASKET, HYDRAULIC CONNECT	1		
32		98825A 4	CONNECTOR, HYDRAULIC (BLAC	1		
33	27	99506 1	GASKET, CONNECTOR COVER	1		
34	10	28636	SCREW, CONNECTOR COVER	2		
35	13	78968	LOCKWASHER, CONNECTOR C	2		
36	13	78968	LOCKWASHER, HYDRAULIC CON	2		
37	11	13428	NUT, HYDRAULIC CONNECTOR	2		