



| Parts List | | | | | | |
|------------|-------|-----------|-----------------------------|-----|---------------------------------|-----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| - | 1623 | 8951A43 | GEAR HOUSING ASSEMBLY, CO | 1 | | |
| 1 | 1623 | 5356A 4 | GEAR HOUSING ASSEMBLY | 1 | | |
| 53 | 18 | 46950 1 | COTTER PIN, CLUTCH ACTUAT | 1 | | 5 |
| 54 | | NSS | SLEEVE, ADJUSTING - SHAFT | 1 | (Replacement Spool Assembly 81E | 5 |
| 55 | | NSS | RETAINER, SPRING - SHAFT | 1 | (Replacement Spool Assembly 81E | 5 |
| 56 | | NSS | WASHER, CLUTCH ACTUATING | 2 | (Replacement Spool Assembly 81E | 5 |
| 57 | | NSS | SPRING, COMPRESSION | 1 | (Replacement Spool Assembly 81E | 5 |
| 58 | | NSS | SPOOL, CLUTCH ACTUATING E | 1 | (Replacement Spool Assembly 81E | 5 |
| 59 | | NSS | SHAFT, CLUTCH ACTUATING | 1 | (Replacement Spool Assembly 81E | 5 |
| 60 | | 76865 | SHIFT CRANK | 1 | | |
| 61 | 15 | 47397A 1 | SHIM, BEARING OUTER RACE | AR | | 16,16 |
| 62 | | NSS | FORWARD GEAR | 1 | | 5,6 |
| 63 | 31 | 30895T | ROLLER BEARING, FORWAR | 1 | | 5,6,16,17 |
| 64 | 31 | 35928T 1 | TAPERED ROLLER BEARING A | 1 | | 5,16,17 |
| 65 | 52 | 853594T | CLUTCH, SLIDING | 1 | | 17 |
| 66 | 17 | 30632 | CROSS PIN, CLUTCH TO PROP | 1 | | |
| 67 | 24 | 30893 | SPRING, RETAINER - CROSS P | 1 | | |
| 68 | 44 | 824110 | PROPELLER SHAFT | 1 | | |
| 69 | 43 | 92320T | REVERSE GEAR | 1 | | 5,6,17 |
| 70 | | 35915 | THRUST RING, BEARING CARF | 1 | | 5 |
| 71 | 30 | 88957T | BALL BEARING, REVERSE GEA | 1 | | 5,6,16,17 |
| 72 | 15 | 97166 | SHIM, THRUST WASHER TO G | 1 | | 5,6,16,17 |
| 73 | 25 | 31534 | "O" RING, BEARING CARRIER | 1 | | 3,16,17 |
| 74 | | 73020A14 | BEARING CARRIER ASSEMBLY | 1 | | |
| 75 | 31 | 30956T | ROLLER BEARING, BEARING | 1 | | 16,17 |
| 76 | 26 | 76868 | OIL SEAL, BEARING CARRIEF | 2 | | 3,16,17 |
| 77 | 28 | 30281 | KEY, LOCATING - BEARING CAF | 1 | | |
| 78 | 14 | 79447 | TAB WAHSER, GEAR HOUSING | 1 | | 16,17 |
| 79 | | 79448 | COVER, GEAR HOUSING | 1 | | |
| 80 | 12 | 835467 1 | THRUST HUB (FOR USE W/"BLA | 1 | | |
| 80 | | 56292A 4 | THRUST HUB (FOR USE W/M/C | 1 | | |
| 81 | 12 | 31211A 3 | WASHER, PLINED - PROPELLER | 1 | | |
| 82 | 14 | 816629 | TAB WASHER, PROPELLER NUT | 1 | | |
| 83 | 11 | 52707Q 1 | NUT, PROPELLER | 1 | | |
| 84 | | 31640Q 4 | TRIM TAB ASSEMBLY, GEAR HO | 1 | | |
| 84 | | 34127T 2 | TRIM TAB ASSEMBLY, GEAR HO | OPT | THIS TRIM TAB CANNOT BE US | |
| 85 | 10 | 32470 | SCREW, TRIM TAB TO GEAR HO | 1 | | |
| 86 | 10 | 30206 | SCREW, GEAR HOUSING TO DR | 1 | | |
| 87 | 11 | 826710 15 | NUT, DRIVE SHAFT HOUSING S | 2 | | |
| 88 | 13 | 42351 1 | LOCKWASHER, PROPELLER SH | 1 | | |
| 42 | | 96094A 2 | GEAR SET | 1 | | |