



Parts List					
Ref	Class	Part	Description	Qty	Footnote
-	1623	8951A33	GEAR HOUSING ASSEMBLY- CO	1	
1	1623	8951A39	GEAR HOUSING ASSEMBLY	1	
2	14	37972	PIN, SHIFT CRANK - GEAR HO	1	
3	16	46911	STUD, GEAR HOUSING TO D	1	
4	16	56298	STUD, GEAR HOUSING TO D	2	
5	16	56297	STUD, WATER PUMP GEAR I	1	
6	16	69501	STUD, WATER PUMP GEAR I	2	
7	26	45577	SEAL, GEAR HOUSING	1	3,18,24,2
8	17	35973	DOWEL PIN, GEAR HOUSING	2	
9	31	42647A	ROLLER BEARING, DRIVE SH	1	18,24
10		93423	INSERT, WATER PICKUP (ST.	1	
11		93424	INSERT, WATER PICKUP (PO	1	
12	10	76156	SCREW, INSERT TO GEAR H	1	
13	11	45812	NUT, INSERT SCREW	1	
14	17	42836	GROOVE PIN, WATER PUMP	1	
15	45	42634	DRIVE SHAFT ASSEMBLY	1	
16	15	42637A	SHIM, DRIVE SHAFT BEARING	AP	18,24
17	31	36387A	TAPERED ROLLER BEARING A	1	18,24
18	11	824519	NUT, DRIVE SHAFT BEARING	1	
19	43	828071A	GEAR SET (INCLUDES PINION	1	24
20	12	92721	WASHER, PINION GEAR	1	18,24
21	11	35921	NUT, PINION GEAR TO DRIVE	1	18,24
22	10	67892A	SCREW, FILL/DRAIN	1	
23	12	19183	WASHER, FILL/DRAIN SCREW	1	(Component of Lower Seal Kit ?26
24	46	44292A	WATER PUMP BASE ASSEMBL	1	18,24,22,2
25	27	42631	GASKET, WATER PUMP TO E	1	(Component of Water Pump Kit ?4
26	25	90011	"O" RING, WATER PUMP (2.1	1	(Component of Water Pump Kit ?4
27	26	16977	OIL SEAL, WATER PUMP	1	18,24,3
28	26	16977	OIL SEAL, WATER PUMP	1	3,18
29	27	85608	GASKET, LOWER - WATER P	1	(Component of Water Pump Impell
30	27	858524	GASKET, UPPER - WATER PL	1	(Component of Water Pump Impell
31		32435	FACE PLATE	1	22
32	46	96148T	WATER PUMP BODY ASSEMBL	1	2
33		48752T	INSERT, WATER PUMP	1	
34	26	38970	SEAL, RUBBER - WATER INLI	1	2,19
35	47	89984T	IMPELLER, WATER PUMP	1	22,2
36	28	56654	KEY, IMPELLER DRIVE	1	22,2
37	10	96411	SCREW, WATER PUMP TO GE	1	2
38	11	13438	NUT, WATER PUMP STUDS (1,	2	
39	12	29245	WASHER, WATER PUMP STUC	2	
40	11	13438	NUT, WATER PUMP STUDS (5,	1	