



NOTE

This gear housing has the letter
 "A" or "M" stamped on the end of the
 propeller shaft for identification.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	8951A43	GEAR HOUSING ASSEMBLY, CO	1		
1	1623	8951A37	GEAR HOUSING ASSEMBLY (BI	1		
2	17	37972	PIN	1		
3	16	46911	STUD (3-3/16")	1		
4	16	56298	STUD (1-31/32")	2		
5	16	56297	STUD (3-3/8")	1		
6	16	69501	STUD (3-1/4")	2		
7	26	45577	SEAL	1	(Component of Water Pump Impell	3,8,9,19
8	17	35973	DOWEL PIN	2		
9	31	42647A	ROLLER BEARING	1		7,8,9
10		93423	INSERT (STARBOARD) (BLAC	1		
11		93424	INSERT (PORT) (BLACK)	1		
12	10	76156	SCREW (1-7/8")	1		
13	11	45812	NUT	1		
14	17	42836	GROOVE PIN	1		
15	45	42634	DRIVE SHAFT ASSEMBLY	1		
16	15	42637A	SHIM	AR		7,8,9
17	31	36387A	TAPERED ROLLER BEARING A	1		7,8,9
18	11	824519	NUT	1		
19	43	878087A	GEAR SET (INCLUDES PINION	1		7,9
20	12	92721	WASHER	1		8,9
21	11	35921	NUT	1		8,9
22	22	67892A	SCREW	1		
23	12	19183	WASHER	1	(Component of Drive Shaft Housin	2,3,8,9
24	46	44292A	WATER PUMP BASE ASSEMBL	1		
25	27	42631	GASKET	1		2,3,8,9
26	25	90011	O-RING (2.17 I.D.)	AR		2,3,8,9
26	25	38099	O-RING (2.109 I.D.)	AR		3,8,9
27	26	89238	OIL SEAL	1		3,8,9
28	26	16977	OIL SEAL	1		3,8,9
29	27	85608	GASKET, LOWER	1	(Component of Water Pump Impell	2,3,8,9
30	27	858524	GASKET, UPPER	1	(Component of Water Pump Impell	2,3,8,9
31		32435	FACE PLATE	1	(Component of Water Pump Impell	2
32	46	96148T	WATER PUMP BODY ASSEMBL	1		2
33		48752T	INSERT	1		2
34	26	38970	SEAL, RUBBER	1		2,19
35	47	89984T	IMPELLER	1	(Component of Water Pump Impell	2
36	28	56654	KEY	1	(Component of Water Pump Impell	2
37	10	96411	SCREW	1		2
38	11	13438	NUT (1/4-28)	2		
39	12	2824E	WASHER	2		