



This page is prepared for Left Hand Rotation.  
 For Right Hand Rotation, Reference Nos. 10 and  
 13 must be interchanged and repositioned 180°.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
	1636	3153A 6	GEAR HOUSING ASSEMBLY, CO	1	SERIAL 00000000-02815891	
	1636	3153A 5	GEAR HOUSING ASSEMBLY, CO	1	SERIAL 00000000-02815891	
	1636	4354A 5	GEAR HOUSING ASSEMBLY, CO	1	SERIAL 02815892-09999999	
	1636	4354A 4	GEAR HOUSING ASSEMBLY, CO	1	SERIAL 02815892-09999999	
1	1636	3153A 1	GEAR HOUSING ASSEMBLY	1	SERIAL 00000000-02815891	
1	1636	4354A 3	GEAR HOUSING ASSEMBLY	1	SERIAL 02815892-09999999	
2	16	57982	STUD, GEAR HOUSING TO D	1		
3	16	57986	STUD, GEAR HOUSING TO D	1		
4	31	35246	ROLLER BEARING, DRIVE SH	1		
5	16	57981	STUD, BEARING RETAINER	4		
6		34127A 1	TRIM TAB ASSEMBLY, GEAR H			
7	10	49354	SCREW, TRIM TAB TO GEAR H	1		
8	15	47295A 1	SHIM ASSEMBLY, ROLLER BEA	AR		
9	31	47484A 1	TAPERED ROLLER BEARING A	1		
10	43	53572A 2	GEAR ASSEMBLY (DRIVE AND	1		
11	23	48016	SPACER, SPLIT - PROPELLER	1		
12	23	48015	SPACER, PROPELLER SHAFT	1		
13		53515A 1	ADAPTOR ASSEMBLY, TAPERE	1	SERIAL 00000000-02529424	
13		53516	ADAPTOR, TAPERED ROLLER	1	SERIAL 02529425-09999999	
14	23	48011	SLEEVE, TAPERED ROLLER BE	1		
15	17	53308	PIN, DOWEL - ADAPTOR SLEE	1		
16	31	47484A 1	TAPERED ROLLER BEARING A	1		
17	15	47297A 1	SHIM ASSEMBLY, ROLLER BEA	AR		
18	44	47893	PROPELLER SHAFT (1 1/4-7 TH	1		
18	44	53185A 1	PROPELLER SHAFT ASSEMBLY	1		
19		47307	RING, THRUST - BEARING CAF	1		
20	25	47298	"O" RING, BEARING CARRIER	1		
21		47318A 1	BEARING CARRIER ASSEMBLY	1	SERIAL 00000000-02529424	
21		52623A 2	BEARING CARRIER ASSEMBLY	1	SERIAL 02529425-09999999	
22	31	47946	BEARING, ROLLER - BEARING	1		
23	26	48013	OIL SEAL, BEARING CARRIER	2		
24	28	30281	KEY, LOCATING - BEARING CAF	1		
25	12	47539	WASHER, THRUST - GEAR HO	1	SERIAL 00000000-02529424	
26		47308	COVER, GEAR HOUSING	1	SERIAL 00000000-02529424	
25	14	52553	TAB WASHER, GEAR HOUSING	1	SERIAL 02529425-09999999	
26		52622	COVER, GEAR HOUSING	1	SERIAL 02529425-09999999	
27	10	28634	SCREW, VENT - GEAR HOUSIN	1		
28	12	20260	WASHER, SEAL - VENT SCREW	1		
29	12	32073	WASHER, PINION GEAR TO DF	1		
30	11	56041	NUT, PINION GEAR TO DRIVE	1		
31	45	47222	DRIVE SHAFT	1		