



NOTE: FOR CONTINUITY CIRCUIT COMPONENTS, SEE "CONTINUITY KIT"
 NOTE: ACCESS HOLE PLUG KIT (22-88847A1) CONTAINS ALL NECESSARY PARTS TO ALLOW
 REMOVAL OF SWIVEL SHAFT WITHOUT REMOVING GIMBAL HOUSING.

8273

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|--------------------------|---------------------------------|-----|------------------------------------|----------|
| 1 | | 43881A17 | GIMBAL HOUSING ASSEMBLY | 1 | | |
| 2 | 16 | 56296 | STUD, (.437-20 x 4.750) | 4 | | |
| 3 | 16 | 818834 | STUD, (.437-20 x 4.250) | 4 | | |
| 4 | 23 | 98357 1 | BUSHING | 1 | | |
| 5 | 26 | 41607 1 | SEAL, Oil | 1 | | |
| 6 | 23 | 98356 | BUSHING | 1 | | |
| 7 | 22 | 74036 | FITTING, Grease | 1 | | |
| 8 | 19 | 77633Q | LUBRICAP | 1 | | |
| 9 | 26 | 88416 | SEAL, Oil | 1 | | |
| 10 | 30 | 862540A 3 | BEARING ASSEMBLY | 1 | | |
| 11 | | 61075 | TOLERANCE RING | 1 | | |
| 12 | | 41802 | SEAL, Rubber, Exhaust Pipe | 1 | | |
| 13 | 16 | 56766 | STUD, (.250-20/.250-28 x 1.380) | 2 | | |
| 14 | | 43713 | SEAL | 1 | | |
| 15 | 32 | 43437 | HOSE | 1 | | |
| 16 | | 41674 | INSERT | 1 | | |
| 17 | 17 | 99353 | PIN, Lower Swivel | 1 | | |
| 18 | 18 | 54929 | COTTER PIN, | 1 | | |
| 19 | 12 | 32518 | WASHER | 1 | | |
| 20 | | 865470 | HOUSING, Inlet | 1 | | |
| 21 | 27 | 44108 1 | GASKET | 1 | | |
| 22 | 10 | 78038 | SCREW, (.250-20 x 1.75) | 2 | | |
| 23 | 13 | 21272 | LOCKWASHER, (.250) | 2 | | |
| 24 | | 74639A 2 | BELLOWS, Shift Cable | 1 | | |
| 25 | 54 | 38863 | CLAMP | 1 | | |
| 26 | 54 | 815504320 | CLAMP, Worm Gear | 1 | | |
| 27 | 12 | 34567 | WASHER | 8 | | |
| 28 | 11 | 826710 15 | NUT, (.437-20) | 8 | | |
| 29 | 27 | 98823 1 | GASKET | 1 | | |
| 30 | | 98825A 4 | MANIFOLD ASSEMBLY | 1 | | |
| 31 | 13 | 78968 | LOCKWASHER, (.250 Internal) | 2 | | |
| 32 | 11 | 826711 9 | NUT, (.250-28) | 2 | | |
| 33 | 22 | 42861 1 | FITTING, Pipe (.750-14 - Brass) | 1 | | |
| 34 | 19 | 861492 | PLUG, Trim Switch | 1 | | |
| NS | 22 | 88847A 1 | PLUG KIT, Access Hole | 1 | (Access Hole Plug Kit Contains All | |