



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		831924109	RING-Retainer	1		
2		839011210	SHAFT ASSEMBLY-Valve Rocker	1	(SER. # 3129 AND BELOW)	
2		839011250	SHAFT ASSEMBLY-Valve Rocker	1	(SERIAL # 3130 & UP)	
2		839011250	SHAFT ASSEMBLY-Valve Rocker	1	-	
3	19	833016140	PLUG-Expansion	2		
4		837871100	SCREW-Valve Adjust	12		
5		838301470	ARM ASSEMBLY-Valve Rocker	6		
6		838311032	BUSHING-Rocker Arm	6		
7	11	831910107	NUT	12		
8		839511650	SUPPORT-Valve Rocker (175 H.F)	6	(SERIAL # 2723 AND BELOW)	
8		839511720	SUPPORT-Valve Rocker (175 H.F)	6	(SERIAL # 2724 THRU 3129)	
8		839511730	SUPPORT-Valve Rocker (175 H.F)	6	(SERIAL # 3130 AND UP)	
8		839511740	SUPPORT-Valve Rocker (220 H.F)	6	-	
9		830124158	BOLT (175 H.P.)	6	(SERIAL # 2723 AND BELOW)	
9	10	830124320	BOLT (175 H.P.)	6	(SERIAL # 2724 THRU 3129)	
9		836112701	BOLT (175 H.P.)	6	(SERIAL # 3130 AND UP)	
9		830124350	BOLT (220 H.P.)	6	-	
10		838401330	ARM ASSEMBLY-Valve Rocker An	6		
11		838311032	BUSHING-Rocker Arm	6		
12		836924109	WASHER-Plain	11		
13		837102114	SPRING-Compression	5		
14		830116156	SPACER	1		
15	19	837391030	CAP-Valve Stem (175 H.P.)	12	(SERIAL # 2377 AND BELOW)	
15		837391120	CAP-Valve Stem (175 H.P.)	12	(SERIAL # 2378 AND UP)	
15		837391120	CAP-Valve Stem (220 H.P.)	12	-	
16		830126119	LOCK-Valve Spring Retainer	24		
17		837351051	SEAT-Valve Spring (175 H.P.)	12	(SERIAL # 2723 AND BELOW)	
17		837351310	SEAT-Valve Spring (175 H.P.)	12	(SERIAL # 2724 AND UP)	
17		837351290	SEAT-Valve Spring (220 H.P.)	12	-	
18	24	837311260	SPRING-Valve (175 H.P.)	12	(SERIAL # 2723 AND BELOW)	
18	24	837311440	SPRING-Valve (175 H.P.)	12	(SERIAL # 2724 AND UP)	
18	24	837311360	SPRING-Valve (220 H.P.)	12	-	
19		837191340	SEAL-Valve Stem Oil (175 H.P.)	12	-	
19		837191350	SEAL-Valve Stem Oil (220 H.P.)	6	(SERIAL # 2378 AND UP)	
20		837191340	SEAL-Valve Stem Oil (220 H.P.)	6	(SERIAL # 2378 AND UP)	
21		837031161	SEAT ASSEMBLY-Valve Spring (1	12	(SERIAL # 2377 AND BELOW)	
21		837031220	SEAT ASSEMBLY-Valve Spring (1	12	(SERIAL # 2378 THRU 2723)	
21		837341230	SEAT-Valve Spring-Lower (175 H.f	12	(SERIAL # 2724 AND UP)	
21		837341250	SEAT-Valve Spring-Lower (220 H.f	12	-	
22		837151201	VALVE-Exhaust (175 H.P.)	6	(SERIAL # 2723 AND BELOW)	
22		837151201	VALVE-Exhaust (175 H.P.)	6	(SERIAL # 2724 AND UP)	