



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
35	10	831110451	BOLT	6		
36		834712960	PULLEY-Crankshaft	1		
37		834741030	SLINGER-Crank Pulley	1		
38	23	834371090	SLEEVE	1		
39	25	835160101	O RING	1		
40	43	835211040	GEAR-Crankshaft	1		
41		834111291	CRANKSHAFT (175 H.P.)	1		
41		834111291	CRANKSHAFT (220 H.P.)	1	(SERIAL # 2274 AND UP)	
42		834111511	CRANKSHAFT (220 H.P.)	1	(SERIAL # 2273 AND BELOW)	
43		833110550	KEY	1		
44	28	833310280	KEY (220 H.P.)	1		
45	23	832011261	BEARING SET-Conrod (STANDARD)	1		
45		832031321	BEARING SET-Conrod (US 0.25)	OPT		14
45		832041301	BEARING SET-Conrod (US 0.50)	OPT		14
45		832051311	BEARING SET-Conrod (US 0.75)	OPT		14
45		832061291	BEARING SET-Conrod (US 1.00)	OPT		14
46		832601340	ROD ASSEMBLY-Connecting	6		
47	11	832661090	NUT-Conrod	12		
48	10	832651291	BOLT-Conrod	12		
49		832721270	BUSHING-Conrod	6		
50	53	831939101	RING-Retainer	12		
51	41	832511150	PIN-Piston (STANDARD)	6		
52		832161181	PISTON (175 H.P.)	6		
52		832161960	PISTON (220 H.P.)	6		
53		830112090	RING SET-Piston (STANDARD)	1		
54	10	839108301	BOLT	5		