



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		834502211	FLYWHEEL ASSEMBLY (175 H.P.)	1	(SERIAL # 2885 AND UP)	
1		834502211	FLYWHEEL ASSEMBLY (220 H.P.)	1	(SERIAL # 2885 AND UP)	
2		834531401	GEAR-Flywheel Ring (114 Teeth)	1		
3		834512832	FLYWHEEL (175 H.P.)	1	(SERIAL # 2884 AND BELOW)	
3		834512831	FLYWHEEL (220 H.P.)	1	(SERIAL # 2182 AND BELOW)	
3		834512832	FLYWHEEL (220 H.P.)	1	(SERIAL # 2183 THRU 2884)	
4		830410240	PIN-Straight	2		
5	10	834551100	BOLT-Flywheel	6		
6	10	838908117	BOLT	8		
7	23	830129119	COLLAR	1		
8		832910112	BOLT With Washer	8		
9		838010250	LOCKWASHER	8		
10		830210300	BOLT With Washer	8		
11		830116343	SPACER (175 H.P.)	1		
12		832503100	DISC ASSEMBLY-Clutch	1		
13	10	832910241	BOLT	6		
14		838010250	LOCKWASHER	6		
15	12	836010180	WASHER	6		
16	26	832801167	SEAL-Oil	1		
17	10	839108351	BOLT	2		
18		833801040	RETAINER ASSEMBLY-Oil Seal	1		
19		830113120	HELISERT	2		
20	27	833831150	GASKET-Oil Seal Retainer	1		
21		834371130	SLEEVE	1		
22	25	835100104	O RING	1		
23		837011271	BEARING SET-Crankshaft (STANC	1		
23	23	837031441	BEARING SET-Crankshaft (US 0.2)	OPT		14
23		837041271	BEARING SET-Crankshaft (US 0.5)	OPT		14
23		837051271	BEARING SET-Crankshaft (US 0.7)	OPT		14
23		837061271	BEARING SET-Crankshaft (US 1.0)	OPT		14
24	12	830111110	WASHER SET-Crankshaft Thrust	1		
24	12	830121110	WASHER SET-Crankshaft Thrust	OPT		14
25		834351030	SLINGER-Crankshaft Oil	1		
26		834999986	CENTER-Crankshaft Pulley (220 H.	1	(SERIAL # 2273 AND BELOW)	
27	25	835139103	O RING (175 H.P.)	1		
27	25	835136104	O RING (220 H.P.)	1	(SERIAL # 2273 AND BELOW)	
27	25	835139103	O RING (220 H.P.)	1	(SERIAL # 2274 AND UP)	
28	23	830116148	SPACER	1		
29	11	830927103	NUT	1		
30		834702610	PULLEY ASSEMBLY-Crankshaft (1	1		
30		834701650	PULLEY ASSEMBLY-Crankshaft (2	1	(SERIAL # 2273 AND BELOW)	