



4278

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	938	853124A 1	CYLINDER HEAD ASSEMBLY	2		
2		853117	VALVE, Intake	8		
3		853118	INSERT, Intake	8		
4		853125	VALVE, Exhaust	8		
5		853119	INSERT, Exhaust	8		
6		853116	GUIDE, Valve	16		
7	26	853115	SEAL, Valve	16		7
8	24	808116	SPRING, Valve (With Damper)	16		
9		853114	ROTATOR, Valve	16		
10	28	853113	KEY	16		
11	19	879726	PLUG, (.50 Inch), Pipe	4		
12	25	853134	O-RING	4		
13	19	879726	PLUG, (.50 Inch), With O-Ring	4		
14	25	853131	RING, Back-Up	4		
15	25	853132	O-RING	4		
16	19	853041	PLUG, CUP	4		
17	19	879728	PLUG, With O-Ring	4		
18	25	853129	O-RING	4		
19	30	808082	BALL, (.4062 Inch)	8		
20	19	808126	PLUG, (.50 Inch), Pipe	4		
21	19	853121	PLUG, Cup (.8125 Inch)	8		
22	19	879729	PLUG, With O-Ring	4		
23	25	853135	O-RING	4		
24		853120	SLEEVE, Injector	8		
25	27	853139A 1	GASKET SET, Cylinder Head	2		7
26	10	853123	BOLT, Cylinder Head	36		
27	10	853110	SCREW, (M8 x 50)	32		
28		853111	LEVER, Intake	8		
29		853112	LEVER, Exhaust	8		
30		853107	COVER, Starboard (With Baffle)	1		
31		853101	COVER, Port	1		
32	10	853092	BOLT, Cover	10		
33	10	853103	BOLT, Stud	10		
34	36	853100	CAP, Cover (With Seal)	1		
35	27	853104	GASKET, Rocker Cover	2	Dual Connect	
35	27	898271	GASKET, Rocker Cover	2	Single Connect	
36	10	853105	SCREW, (M6 x 80)	2		
37	25	853138	O-RING (Inner)	2		
38	25	853136	O-RING (Outer)	2		
39		853137T	BREATHER	1		
40	11	853169	NUT, (M8)	10		