



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	841	853040A 1	CYLINDER BLOCK ASSEMBLY	1	
2		NSS	CAP	5	12
3	10	853051	BOLT	9	
4	10	853038	BOLT-Stud	1	
5	10	853039	BOLT-Bearing Cap	10	
6	17	853043	DOWEL-Cylinder Head	4	
7	17	853037	PIN	2	
8	19	853099	PLUG-Pipe (1/4 in.)	2	
9	19	853041	PLUG-Cup (1-1/2 in. O.D.)	7	
10	19	853032	PLUG-Cup (1/2 in.)	2	
11	22	808125	PLUG-Pipe (1/8-27)	3	
12	19	853033	PLUG-Drain (1/4-18)	4	
13	19	808123	PLUG-Drain (3/8-18)	3	
14	19	853053	PLUG-Oil Bypass	1	
15	25	853054	O-RING	1	
16	24	853055	SPRING	1	
17		853056	BALL	1	
18		853057	SEAT-Ball	1	
19	22	853049	TUBE-Piston Cooling	8	
20	10	853050	BOLT (M6 x 16)	8	
21	23	853029A 1	BUSHING KIT-Camshaft	1	
22		853025	COVER-Front	1	
-	17	853028	PIN-Dowel (3/16 x 5/8 in.)	4	
23	17	808083	PIN-Dowel (3/16 x 1/2 in.)	2	
24	10	853026	BOLT-Front Cover (65MM)	2	
25	10	853027	BOLT-Front Cover (40MM)	3	
26	27	853030A 1	GASKET SET-Front Cover	1	8
27	26	853031A 1	SEAL-Oil (Front Cover)	1	
28	22	853058	TUBE-Water Outlet	2	
29	92	853036	GASKET-Liquid	1	8
30	26	853044A 1	SEAL-Oil (Rear)	1	
31	10	853045	BOLT	8	
32		853046	COVER-Rear	1	
33		853390	OIL RESERVOIR	1	
34	10	853391	SCREW	3	
35	19	853392	PLUG	2	
-	25	853393	O-RING	1	
36		NSS	COVER	1	12
37		853394	CLIP	1	
38	27	853395	GASKET	1	
39	42	853396	GEAR	1	