



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	938	853124A 1	CYLINDER HEAD ASSEMBLY	2		
2		853117	VALVE-Intake	8		
3		853118	INSERT-Intake	8		
4		853125	VALVE-Exhaust	8		
5		853119	INSERT-Exhaust	8		
6		853116	GUIDE-Valve	16		
7	26	853115	SEAL-Valve	16		7
8	24	808116	SPRING-Valve (w/ Damper)	16		
9		853114	ROTATOR-Valve	16		
10	28	853113	KEY	16		
11	19	853133	PLUG-Pipe (1/2 in.)	4		
12	25	853134	O-RING	4		
13	19	853130	PLUG-Oil Rail	4		
14	25	853131	RING-Back-up	4		
15	25	853132	O-RING	4		
16	19	853041	PLUG-Cup (1-1/2 in.)	4		
17	19	853128	PLUG-Fuel Galley	4		
18	25	853129	O-RING	4		
19	30	808082	BALL (13/32 in.)	8		
20	19	808126	PLUG-Pipe (1/2 in.)	4		
21	19	853121	PLUG-Cup (13/16 in.)	8		
22	19	853122	PLUG	4		
23	25	853135	O-RING	4		
24		853120	SLEEVE-Injector	8		
25	27	802769	GASKET-Cylinder Head	2		7
26	10	853123	BOLT-Cylinder Head	36		
27	10	853110	SCREW (M8 x 50)	32		
28		853111	LEVER-Intake	8		
29		853112	LEVER-Exhaust	8		
30		853107	COVER-Starboard (w/ Baffle)	1		
31		853101	COVER-Port	1		
32	10	853092	BOLT-Cover	10		
33	10	853103	BOLT-Stud	10		
34	36	853100	CAP-Cover (w/ Seal)	1		
35	27	853104	GASKET-Rocker Cover	2		
36	10	853105	SCREW (M6 x 80)	2		
37	25	853138	O-RING (Inner)	2		
38	25	853136	O-RING (Outer)	2		
39		853137	BREATHER ASSEMBLY	1		
40	11	853091	NUT	10		
	25	853144	O-RING			7