



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		806680	HEAD ASSEMBLY-CYLINDER	6		
2		801331664	EXPANSION PLUG	6		
3	19	809937241	EXPANSION PLUG	6		
4	19	811389	EXPANSION PLUG	12		
5	16	801333875	STUD	6		
6	10	801763377	SCREW	6		
7	25	809963342	O-RING	6		2
8		801331659	GUIDE-VALVE	12		
9		801331752	PLATE-SPRING	12		
10	24	811388	SPRING-VALVE	12		
11		801331754	CAP-SPRING	12		
12		801331755	KEEPERS-VALVE	24		
13	16	801331662	STUD	6		
14		806713	PRECHAMBER	6		
15		806715	SEAT-VALVE (INLET)	6		
16		806714	SEAT-VALVE (OUTLET)	6		
17		811489	VALVE-INTAKE	6		
18		811488	VALVE-EXHAUST	6		
19	16	801331666	STUD	12		
20		801331671	BRIDGE-MANIFOLD SIDE	7		
21		801331673	BRIDGE-END	2		
22		801331674	BRIDGE-INTERMEDIATE	5		
23	10	806685	BOLT-CENTER (M14 X 149.5)	14		
24	10	806686	BOLT-INJECTOR SIDE (M12 X 94)	6		
25	10	806687	BOLT-MANIFOLD SIDE (M12 X 12)	6		
26	23	801331670	SPACER	2		
27	27	823296	GASKET-HEAD	6	(1.42 MM)	
27	27	823297	GASKET-HEAD	OPT	(1.52 MM)	2,3,6
27	27	823298	GASKET-HEAD	OPT	(1.62 MM)	6
28	32	806769	TUBE-WATER	1		
29	33	801763464	PLUG-GLOW	6		
30	13	809932047	LOCKWASHER	6		
31	11	809921038	NUT	6		
32		809589	CONNECTING STRAP	4		
33	22	806991	ADAPTOR	1		
34	12	809963201	WASHER	1		
35	87	814079	SENDER-WATER TEMPERATUR	1		
.	27	822570A 1	OVERHAUL GASKET SET	1		
.	27	801763381	CYLINDER HEAD GASKET SET	1		