



- 23  
VALVE KIT-RELIEF  
(UP PRESSURE)
- 24  
VALVE KIT-RELIEF  
(DOWN PRESSURE)
- 25  
VALVE KIT  
(THERMAL RELIEF)
- 26  
REPAIR KIT  
(OVERHAUL)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		14336A 8	PUMP/MOTOR ASSEMBLY	1	(Bottom Mounted Reservoir) (Desig	
2		17649T	MOTOR ASSEMBLY, Complete	1	(Design I, Small Manufacturing De	
3		17631A 1	BRUSH KIT	1		
4		17633	HOLDER KIT, Brush	1		
5	10	17621	SCREW	2		
6	25	17625	O-RING	1		
7		17632T	END CAP ASSEMBLY, With Be	1		
8	10	17626	SCREW	4		
9		17622	COVER ASSEMBLY, With Bear	1		
10		17624	FIELD AND FRAME ASSEMBL	1		
11	12	17653	WASHER, Thrust	2		
12		17623	ARMATURE	1		
13	10	823444	SCREW	2		
14		808728T	ADAPTER ASSEMBLY	1		
15		803852	COUPLING	1		
16	25	89498	O-RING, Motor End	1		
17		18529	PUMP ASSEMBLY, Includes S	1		
18	35	89496	FILTER	2		
19	25	17645	O-RING, Reservoir End	1		
20		18525A 1	RESERVOIR, Bottom Mounted W	1	(Reference Number 19)	
21	36	18526	CAP, Oil Reservoir, Standard	1		
21	36	865448A01	CAP, Rough Water Application	1		1
22	10	18527	SCREW, With O-Ring And Spa	1		
23		812498A 1	VALVE KIT, Relief, Up Pressure	1		
24		812499A 1	VALVE KIT, Relief, Down Pressure	1		
25		95353A 1	VALVE KIT, Relief, Thermal	1		
26		18545A 1	REPAIR KIT	1		