



NOTE: FOR CONTINUITY CIRCUIT COMPONENTS, SEE "CONTINUITY KIT"
 NOTE: ACCESS HOLE PLUG KIT (22-88847A1) CONTAINS ALL NECESSARY PARTS TO ALLOW
 REMOVAL OF SWIVEL SHAFT WITHOUT REMOVING GIMBAL HOUSING.

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Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		43881A17	GIMBAL HOUSING ASSEMBLY	1		
2	16	56296	STUD, (.437-20 x 4.750)	4		
3	16	818834	STUD, (.437-20 x 4.250)	4		
4	23	98357 1	BUSHING, Lower	1		
5	26	41607 1	SEAL, Oil	1		
6	23	98356	BUSHING, Upper	1		
7	22	74036	FITTING, Grease	1		
8	19	77633Q	LUBRICAP	1		
9	26	88416	SEAL, Oil	1		
10	30	862540A 3	BEARING ASSEMBLY	1		
11		61075	TOLERANCE RING	1		
12		41802	SEAL, Rubber	1		
13	16	56766	STUD, (.250-20/.250-28 x 1.380)	2		
14		43713	SEAL	1		
15	32	43437	HOSE, Water	1		
16		41674	INSERT	1		
17	17	99353	PIN, Lower Swivel	1		
18	18	54929	COTTER PIN,	1		
19	12	32518	WASHER	1		
20		865470	HOUSING, Inlet	1		
21	27	44108 1	GASKET	1		
22	10	78038	SCREW, (.250-20 x 1.75)	2		
23	13	21272	LOCKWASHER, (.250)	2		
24		74639A 2	BELLOWS, Shift Cable	1		
25	54	38863	CLAMP	1		
26	54	815504320	CLAMP, Worm Gear	1		
27	12	34567	WASHER	8		
28	11	826710 15	NUT, (.437-20)	8		
29	27	98823 1	GASKET	1		
30		98825A 4	MANIFOLD ASSEMBLY	1		
31	13	78968	LOCKWASHER, (.250 Internal)	2		
32	11	826711 9	NUT, (.250-28)	2		
33	22	42861 1	FITTING, Pipe (.750-14 - Brass)	1		
34	19	861492	PLUG, Trim Switch Wires	1		
-	22	88847A 1	PLUG KIT, Access Hole	1	(Access Hole Plug Kit contains all	