



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	815822A33	GEAR HOUSING ASSEMBLY	1	(COMPLETE)	
1	1623	815822A36	GEAR HOUSING ASSEMBLY	1		
39		76865	CRANK-SHIFT	1		
40		818349A 1	SPOOL KIT-SHIFT	1		
41	15	44491A 1	SHIM	AR		3
42		828830A 2	BEARING ADAPTOR ASSEMBL	1		
43	31	814653	BEARING ASSEMBLY-ROLLEF	1		
44	12	815481	WASHER-THRUST	1		
45	31	815480	BEARING-THRUST	1		
46	43	828290A 2	GEAR-REVERSE	1		
47	31	15844	BEARING ASSEMBLY-ROLLEF	1		
48	52	824112	CLUTCH-SLIDING	1		
49	17	30632	PIN-CROSS	1		
50	24	30893	SPRING	1		
51	44	824111	SHAFT-PROPELLER	1		
52		N.S.S.	GEAR-FORWARD	1	(SEE GEAR HOUSING (DRIVESH- 2	
53	31	815480	BEARING-THRUST	1		
54	23	17615 14	SPACER SHIM .206"	AR		3
54	23	17615 15	SPACER SHIM .208"	AR		3
54	23	17615 16	SPACER SHIM .210"	AR		3
54	23	17615 17	SPACER SHIM .212"	AR		3
54	23	17615 18	SPACER SHIM .214"	AR		3
54	23	17615 19	SPACER SHIM .216"	AR		3
54	23	17615 20	SPACER SHIM .218"	AR		3
54	23	17615 21	SPACER SHIM .220"	AR		3
54	23	17615 22	SPACER SHIM .222"	AR		3
54	23	17615 23	SPACER SHIM .224"	AR		3
54	23	17615 24	SPACER SHIM .226"	AR		3
54	23	17615 25	SPACER SHIM .228"	AR		3
54	23	17615 26	SPACER SHIM .230"	AR		3
55	12	815481	WASHER-THRUST	1		
56	25	31534	O-RING	1		5
57		828831A 3	BEARING ADAPTOR ASSEMBL	1		
58	31	814653	BEARING ASSEMBLY-ROLLEF	1		
59	31	15842	BEARING-THRUST	2		
60	12	18448	WASHER-THRUST	2		
61		818291 1	RACE-THRUST	2		
62		814605	KEEPER	2		
63		818290A 6	BEARING CARRIER ASSEMBLY	1		
64	31	30956	BEARING ASSEMBLY-ROLLEF	1		
65	26	14072	SEAL OIL	1	(INSIDE)	5