



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	2700	849004A 4	PISTON/PIN ASSEMBLY	8	(Standard)	1,5
1	2700	849004A 6	PISTON/PIN ASSEMBLY	8	(.005 Oversize)	1
2	40	849390	CIRCLIP	2		
3	39	42733	RING SET-Piston	1	(Standard)	5
3		NSS	RING SET-Piston	1	(.005 Oversize) (Use Standard Rin	
4		42839	BUSHING-Conn Rod Cap	8		5
5	622	821414	CONNECTING ROD ASSEMBLY	8		5
6	23	841447A 1	BEARING SET-Conn Rod	1	(Standard)(8 Sets of 2 Each)	5
6	23	841448A 1	BEARING SET-Conn Rod	AR	(.001 Oversize) (8 Sets of 2 Each)	
6	23	841449A	BEARING SET-Conn Rod	AR	(.001 Undersize) (8 Sets of 2 Each	
6	23	841450	BEARING SET-Conn Rod	AR	(.010 Undersize)(1 Set of 2 Each)	5
7	23	842400	BEARING SET-Main	1	(Standard)	5
7	23	842401	BEARING SET-Main	AR	(.001 Oversize)	
7	23	842402	BEARING SET-Main	AR	(.001 Undersize)	
7	23	842403	BEARING SET-Main	AR	(.010 Undersize)	5
8	28	818782	KEY-Crankshaft	1	(.250 Square x 1.66)	5
9	28	34466	KEY-Crankshaft	3		5
10	484	816376 1	CRANKSHAFT	1		5
11	17	35312	PIN-Dowel (.250)	1	(Rear Main Cap)	5
12	26	14756	SEAL-Oil	1		2,5
13	23	49126	BUSHING-Pilot	1	(Crankshaft)	
14	230	7424 12	FLYWHEEL	1		5
15	10	815763	SCREW	6	(.437-20 x 1.00)	5
15	10	848228	SCREW	1	(.500-20 x 1.060)	5
16		816618	DRIVEPLATE	1		
17	10	35091	SCREW (.375-16 x 1.00)	12		
-	27	840277A 1	GASKET SET-Engine Overhaul	1		