



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	811206	CYLINDER BLOCK ASSEMBLY	1		
2	22	48340	PIPE PLUG (1/4")	4		
3	22	48358	PIPE PLUG (3/8")	2		
4	22	16951A 1	DRAIN COCK	4		
5	19	37478	EXPANSION PLUG (1-3/4" DIA.)	8		
6	17	52190	DOWEL PIN	4		
7	19	94140	EXPANSION PLUG	1		
8	23	85684	BEARING UNIT (SET)	1		
9		19240	LIFTER	16		
10	431	9830	CAMSHAFT	1		
10		61728	CHAIN, TIMING	1	(Double Roller Chain)	
10		811580	CHAIN, TIMING	1	(Single Roller Chain)	
11	43	61726	SPROCKET, CAMSHAFT	1	(Double Roller Chain)	
11	43	811578	SPROCKET, CAMSHAFT	1	(Single Roller Chain)	
12	43	61727	SPROCKET, CRANKSHAFT	1	(Double Roller Chain)	
12	43	811579	SPROCKET, CRANKSHAFT	1	(Single Roller Chain)	
13	10	35339	BOLT	3		
14	17	35312	DOWEL PIN (1/4" DIA.)	1		