



4819

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		862762A 1	LONG BLOCK (Base)	1	SN# 0M315052 & Below	
-		863815A02	LONG BLOCK (Base)	1	SN# 0M315053 THRU 0M316947	
-		865273A01	LONG BLOCK (Base)	1	(GM Code 4XY) SN# 0M316948 &	
-		862764A 1	LONG BLOCK (H.O.)	1	SN# 0M315241 & Below	
-		863817A02	LONG BLOCK (H.O.)	1	SN# 0M315242 THRU 0M316893	
-		865275A01	LONG BLOCK (H.O.)	1	(GM Code 4XF) SN# 0M316894 &	
1		NSS	NOT SOLD SEPARATE, BLOCK-E	1	(Order Longblock Assembly)	
2		NSS	NOT SOLD SEPARATE, CAP-Cri	5		22,4,5,23
3	429	881654	CRANKSHAFT (Base)	1		23,5
3	429	883240	CRANKSHAFT (H.O.)	1	(GM Block Code T10153XF and B	4
3	429	881654	CRANKSHAFT (H.O.)	1	(GM Block Code T10163XF and U	22
4	23	884702	BEARING KIT, Crankshaft	4		22,4,5,23
5	23	881607	BEARING KIT, Crankshaft Main Th	1		22,4,5,23
6	17	881605	PIN, Balancer Locating	1		22,4,5,23
7	43	881655	SPROCKET, Crankshaft	1		22,4,5,23
8		881656	COVER, Front	1	SN# 0M316893 & Below	4,5
8		892616	COVER, Front (Base)	1	(GM Code 4XY) SN# 0M316948 &	23
8		892616	COVER, Front (H.O.)	1	(GM Code 4XF) SN# 0M316894 &	22
9	27	881604	GASKET, Front Cover	1		3,4,5,23
10	26	881613	SEAL, Crankshaft front Oil	1		3,4,5,23
11	10	881577	SCREW, (M6 x 30)	6		22,4,5,23
12		883513	SENSOR, Camshaft Position	1	(GM Block Code 1XY, 1XF)	4,5
12		881666	SENSOR, Camshaft Position	1	(GM Block Code 2XY, 2XF, 3XY, 3	4,5
12		892615	SENSOR, Camshaft Position (Base)	1	(GM Code 4XY) SN# 0M316948 &	23
12		892615	SENSOR, Camshaft Position (H.O.)	1	(GM Code 4XF) SN# 0M316894 &	22
13		NSS	NOT SOLD SEPARATE, SEAL-C	1		22,4,5,23
14	10	881594	SCREW, (M6 x 20)	1		22,4,5,23
15		881657	BALANCER, Crankshaft	1	(Base)	5,23
15		881658	BALANCER, Crankshaft	1	(H.O.)	4,22
16	10	881587	SCREW, (M16 x 1.5)	1		22,4,5,23
17	12	881614	WASHER	1		22,4,5,23
18	26	881608	SEAL, Crankshaft Rear Oil	1		3,4,5,23
19	17	881609	PIN, Flywheel Locating	2		22,4,5,23
20	222	881641	FLYWHEEL	1	(Base & HO)	22,5,4,23
21	10	881578	BOLT	6		22,4,5,23
22	17	35312	PIN, Dowel, Oil Pump Locating	1		4,5,22,23
23	16	881615	STUD, Crankshaft Bearing Cap	10		22,4,5,23
24	10	881580	SCREW, (M12 x 89)	10		22,4,5,23
25		883236	DEFLECTOR, Oil	1		22,4,5,23
26	11	881579	NUT	9		22,4,5,23
27		881652	PUMP, With Screw, Oil	1		22,4,5,23