



4818

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-		862762A 1	LONG BLOCK (Base)	1	SN# 0M315052 & Below	
-		863815A02	LONG BLOCK (Base)	1	SN# 0M315053 THRU 0M316947	
-		865273A01	LONG BLOCK (Base)	1	(GM Code 4XY) SN# 0M316948 &	
-		862764A 1	LONG BLOCK (H.O.)	1	SN# 0M315241 & Below	
-		863817A02	LONG BLOCK (H.O.)	1	SN# 0M315242 THRU 0M316893	
-		865275A01	LONG BLOCK (H.O.)	1	(GM Code 4XF) SN# 0M316894 &	
1		NSS	NOT SOLD SEPARATE, BLOCK-E	1	(Order Longblock Assembly)	22,4,5,23
2	22	48341	PLUG, (.125-27 x .375), Oil Galley	3		22,4,5,23
3		NSS	NOT SOLD SEPARATE, PLUG-Co	1		22,4,5,23
4		881669	DRIVE, Oil Pump	1		22,4,5,23
5	10	881595	SCREW, (M6 x 21), Oil Pump	1		22,4,5,23
6	17	845758	PIN, Dowel, Cylinder Head Locating	4		22,4,5,23
7		881667	SENSOR, Crankshaft Position	1		22,4,5,23
8		NSS	NOT SOLD SEPARATE, SEAL-C	1		22,4,5,23
9	10	881595	SCREW, (M6 x 21), Crankshaft Pos	1		22,4,5,23
10	11	68219	NUT, (#10-32)	1		22,4,5,23
11	22	805563	CONNECTOR, (.500 Inch NPTF Tc	1		22,4,5,23
12		878187	SENSOR ASSEMBLY, Knock	2		
13	87	815425T	SENDER ASSEMBLY, Oil Pressure	1	(Single Station)	
13		37293t	SENDER ASSEMBLY, Oil Pressure	1	(Dual Station)	
14	22	48340	PLUG, (.250-18 x .41), Oil Galley	1		22,4,5,23
14	22	34487	PLUG, (.375-18 x .42), Pipe - Oil Ga	2		22,4,5,23
14	22	48341	PLUG, (.125-27 x .375), Oil Galley	AR		22,4,5,23
14	22	881568	PLUG, Engine Coolant	1		22,4,5,23
14	22	881569	PLUG, (.250-18 x .54), Engine Cool	1		22,4,5,23
15	17	35312	PIN, Dowel (1/4 x 5/8)	1		22,4,5,23
16	23	881659	BEARING, Camshaft (pos 1)	1		22,4,5,23
17	23	881660	BEARING, Camshaft (pos 2 / 5)	2		22,4,5,23
18	23	881661	BEARING, Camshaft (pos 3 / 4)	2		22,4,5,23
19	19	94140	EXPANSION PLUG, Camshaft Bea	1		22,4,5,23
20	431	881627	CAMSHAFT	1	(Base)	23,4
20	431	881628	CAMSHAFT	1	(H.O.)	22,5
21	17	35312	PIN, Dowel, Camshaft sprocket Loc	1		22,4,5,23
22		845941	RETAINER, Camshaft	1		22,4,5,23
23	10	881588	SCREW	1		22,4,5,23
24	43	881616	SPROCKET, Camshaft	1	(GM Block Code 1XY,1XF)	4,5
24		884037	SPROCKET, Camshaft	1	(GM Block Code 2XY,2XF, 3XY, 3	4,5
24		892640	SPROCKET, Camshaft (Base)	1	(GM Code 4XY) SN# 0M316948 &	23
24		892640	SPROCKET, Camshaft (H.O.)	1	(GM Code 4XF) SN# 0M316894 &	22
25	10	881570	SCREW, (M8 x 25)	3		22,4,5,23
26		881626	CHAIN, Crankshaft Timing	1		22,4,5,23