



NOTE: When ordering replacement exhaust risers, refer to the boss locations to insure ordering the correct part.
 The bosses are indicated as (X).

A = CLOSED COOLING ONLY **B = USE WITH RISER KITS**

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		807078A 2	MANIFOLD ASSEMBLY-EXHAUST	2		
2	22	33198A 1	PLUG-PIPE (3/4-14)	8		
3	22	806926A 1	ELBOW ASSEMBLY-DRAIN	2		
4	22	806608A 1	PLUG-DRAIN	2		
5	25	806609	QUAD RING	2		4
6	27	46820	GASKET-EXHAUST MANIFOLD	2		4
7	10	37612	SCREW (3/8-16 X 1-1/4 IN.)	16	VST FUEL SYSTEM	
7	10	37612	SCREW (3/8-16 X 1-1/4 IN.)	14	FUEL COOLED SYSTEM	
8	16	860165	STUD	2	FUEL COOLED SYSTEM	
9		860203T	SHIELD-HEAT	1	FUEL COOLED SYSTEM	
10	11	28770	NUT (5/16-24)	2	FUEL COOLED SYSTEM	
11	27	860233	GASKET-ELBOW TO MANIFOLD	2	(USE WITH STANDARD COOLIN	2
12	27	860231	GASKET-ELBOW TO MANIFOLD	2	(USE WITH CLOSED COOLING)	
13	27	860232	GASKET-ELBOW TO MANIFOLD	2	(USE WITH RISER KITS)	2
14		816900A 5	ELBOW ASSEMBLY-EXHAUST	1	(SEE NOTE & DRAWING #1)	
14		816900A 7	ELBOW ASSEMBLY-EXHAUST	1	(SEE NOTE & DRAWING #2)	
15	10	12244	SCREW (3/8-16 X 1 IN.)	6		
15	10	98534	SCREW (3/8-16 X 2-5/16 IN.)	2		
16	19	805727	CAP-RUBBER	2		
17	54	815504220	CLAMP	2		
18		93320A 3	EXHAUST RISER KIT	1	(3 IN.)	
18		807477A 4	EXHAUST RISER KIT	1	(6 IN.)	
19	22	33198A 1	PLUG-PIPE (3/4-14)	2		
20	22	32802 1	PLUG-PIPE (1/8-27)	2		
21	12	46132	WASHER	2/10		
22	11	46335	NUT (3/8-24)	2/8		
23	16	97520	STUD (3/8 X 5 IN.)	6	USE WITH 3 IN. RISER	
23	16	34713	STUD (3/8 X 6-1/2 IN.)	2	USE WITH 3 IN. RISER	
23	10	12244	SCREW (3/8-16 X 1 IN.)	14	USE WITH 6 IN. RISER	
23	16	805978	STUD (3/8 X 2-3/4 IN.)	2	USE WITH 6 IN. RISER	
24		818598T	BRACKET-RISER	1	USE WITH 6 IN. RISER	
25	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	USE WITH 6 IN. RISER	
26	23	806981	SPACER	3	USE WITH 6 IN. RISER	
27	12	35462	WASHER	3	USE WITH 6 IN. RISER	
28	11	64015	NUT (1/4-20)	3	USE WITH 6 IN. RISER	
-	27	806640A96	GASKET SET-OVERHAUL	1		