



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	808740T	PISTON/PISTON PIN (STANDARD)	8		
1	737	850449	PISTON/PISTON PIN (.030 O.S.)	AR		3
2	39	827651T	RING-PISTON (STANDARD)	8		
2	39	850447	RING-PISTON (.030 O.S.)	AR		3
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		3
3	23	818475	BEARING SET (.002 U.S.)	AR		3
3	23	818476	BEARING SET (.010 U.S.)	AR		3
3	23	818477	BEARING SET (.020 U.S.)	AR		3
4	17	43504	PIN-DOWEL (1/4 IN. DIA.)	1		
5	26	811554	SEAL-OIL	1		4
6	230	811560	FLYWHEEL	1		
7	10	49845	SCREW (7/16-20 X 1 IN.)	6		
8		862975A 1	DRIVE PLATE	1	B/w 72 SERIES	
9	10	35091	SCREW (3/8-16 X 1 IN.)	6	B/w 72 SERIES	
8		862047A 1	DRIVE PLATE	1	(630 / 5000)	
9	10	37612	SCREW (3/8-16 X 1 1/4 IN.)	6	(5000)	
9	13	35048	SCREW (3/8-16 X 1 IN.)	6	(630)	
10	13	35048	LOCKWASHER	6		
11	614	3553	CONNECTING ROD	8		
12	10	52192	BOLT	16		
13	11	37493	NUT	16		
14	23	85726	BEARING UNIT (STANDARD)	8		
14	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		3
14	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		3
14	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		3
14	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		3
15	429	811551	CRANKSHAFT	1		
16	28	811558	KEY	1		
-	27	802567A98	GASKET SET-ENGINE OVERHAU	1		