



Parts List								
Ref	Class	Part	Description	Qty	Comment	Footnote		
1	23	818473	BEARING SET	1	(STANDARD)			
1	23	818474	BEARING SET	AR	(.001 U.S.)	3		
1	23	818475	BEARING SET	AR	(.002 U.S.)	3		
1	23	818476	BEARING SET	AR	(.010 U.S.)	3		
1	23	818477	BEARING SET	AR	(.020 U.S.)	3		
2	17	35312	DOWEL PIN (1/4 IN. DIA.)	1				
3	26	811554	OIL SEAL	1		4,5		
4	230	811562	FLYWHEEL	1	(7.4L BRAVO)			
4	230	811561	FLYWHEEL	1	(454 MAGNUM)			
5	10	49845	SCREW	6				
6		18311A17	COUPLING	1				
7	10	14883	SCREW	6				
8	12	20572	WASHER	6				
9	22	49099	GREASE FITTING	2				
10	614	3553	CONNECTING ROD	8	7.4L BRAVO			
11	10	52192	BOLT	16	7.4L BRAVO			
12	11	37493	NUT	16	7.4L BRAVO			
10	614	9641	CONNECTING ROD	8	454 MAGNUM			
11	10	19234	BOLT	16	454 MAGNUM			
12	11	58056	NUT	16	454 MAGNUM			
13	23	85726	BEARING UNIT (STANDARD)	8				
13	23	85727	BEARING UNIT (PAIR - .001 U.S.)	AR		3		
13	23	85728	BEARING UNIT (PAIR - .002 U.S.)	AR		3		
13	23	85691	BEARING UNIT (PAIR - .010 U.S.)	AR		3		
13	23	85729	BEARING UNIT (PAIR - .020 U.S.)	AR		3		
14	429	811551	CRANKSHAFT	1	(7.4L BRAVO)			
14	429	811552	CRANKSHAFT	1	(454 MAGNUM)			
15	28	811558	KEY	1				
-	27	811547A92	GASKET SET-OVERHAUL	1	(7.4L BRAVO)			
-	27	811572A92	GASKET SET-OVERHAUL	1	(454 MAGNUM)			