



20120

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	850477T	PISTON/PISTON PIN (STANDARD)	8	454 MAG	
1	737	850451	PISTON/PISTON PIN (.030 O.S.)	AR	454 MAG	3
2	39	827651T	RING-PISTON (STANDARD)	8	454 MAG	
2	39	850447	RING-PISTON (.030 O.S.)	AR	454 MAG	3
1	737	827664	PISTON ASSEMBLY, Standard	8	502 MAG	
1	737	850450	PISTON/PISTON PIN & RINGS (.0	AR	502 MAG	3
2	39	827660	RING SET, Piston (Standard)	8	502 MAG	
2	39	852935	RING SET, Piston (.030 Oversize)	8	502 MAG	
3	23	818473	BEARING SET, Main (Standard)	1		
3	23	818474	BEARING SET, Main (.001 Undersi	AR		3
3	23	818475	BEARING SET, Main (.002 Undersi	AR		3
3	23	818476	BEARING SET, Main (.010 Undersi	AR		3
3	23	818477	BEARING SET, Main (.020 Undersi	AR		3
4	17	43504	PIN, Dowel (.250)	1		
5	26	811554	SEAL	1		4.5
6	230	811561	FLYWHEEL	1		
7	10	49845	SCREW, (.437-20 x 1.00)	6		
8		861523A	COUPLER ASSEMBLY, Engine (Al	1		
9	10	14883	SCREW, (.375-16 x 1.12)	6		
10	12	20572	WASHER, (.390 x .750 x .093)	6		
11	22	74036	FITTING, Grease	2		
12	614	9641T	CONNECTING ROD ASSEMBLY	8		
13	10	19234	SCREW, (.437-20)	16		
14	11	58056	NUT	16		
15	23	85726	BEARING SET, Conn Rod (Standa	8		
15	23	85727	BEARING SET, Conn Rod (.001 Ur	AR		3
15	23	85728	BEARING SET, Conn Rod (.002 Ur	AR		3
15	23	85691	BEARING SET, Conn Rod (.010 Ur	AR		3
15	23	85729	BEARING SET, Conn Rod (.020 Ur	AR		3
16	429	811552	CRANKSHAFT	1	(454 MAG)	
16	429	845597T	CRANKSHAFT	1	(502 MAG)	
17	28	811558	KEY	1		
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	