



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	737	827664	PISTON	8	(STANDARD) (SEE NOTE # 1)	11
1	737	827665A	PISTON AND RINGS	8	(.030 OVERSIZE) (SEE NOTE #	
2	41	848819	PIN-Piston	8	(SEE NOTE # 1)	11
3	39	827660	RING SET-Piston	8	(STANDARD)	11
3		NSS	RING SET-Piston	8	(.030 OVERSIZE) (SOLD WITH C	6
4	23	818473	BEARING SET-Main	1	(STANDARD)	11
4	23	818474	BEARING SET-Main	AR	(.001 UNDERSIZE)	11,8
4	23	818475	BEARING SET-Main	AR	(.002 UNDERSIZE)	11,8
4	23	818476	BEARING SET-Main	AR	(.010 UNDERSIZE)	11,8
4	23	818477	BEARING SET-Main	AR	(.020 UNDERSIZE)	11,8
5	17	35312	PIN-Dowel (.250 Diameter)	1		11
6	26	811554	SEAL-Oil	1		12,11
7	230	811561	FLYWHEEL	1		11
8	230	811563	FLYWHEEL	1	(DRIVELINE MODELS)	9
9	10	49845	SCREW (.437-20 x 1.00)	6		11
10		18311A17	COUPLING ASSEMBLY-Engine	1		
11	10	35091	SCREW (.375-16 x 1.00)	6		
12	12	856774	WASHER	6		
13	22	49099	FITTING-Grease	2		
14	614	9641	CONNECTING ROD ASSEMBLY	8		11
15	10	19234	BOLT-Conn Rod Cap (.437-20)	16		
16	11	58056	NUT-Conn Rod Cap Bolt (.437-20)	16		
17	23	85726	BEARING SET-Conn Rod	8	(STANDARD)	11
17	23	85727	BEARING SET-Conn Rod	AR	(.001 UNDERSIZE)	11,8
17	23	85728	BEARING SET-Conn Rod	AR	(.002 UNDERSIZE)	11,8
17	23	85691	BEARING SET-Conn Rod	AR	(.010 UNDERSIZE)	11,8
17	23	85729	BEARING SET-Conn Rod	AR	(.020 UNDERSIZE)	11,8
18	429	811550	CRANKSHAFT	1		11
19	28	811558	KEY-Crankshaft	2		11
20	23	823108	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)	11
21	25	811528	O RING (#5 Bearing Cap Oil Hole)	1		12,11
-	27	818572A97	GASKET SET-Engine Overhaul	1		9
-	27	818572A98	GASKET SET-Engine Overhaul	1		