



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		844500A 7	PARTIAL ENGINE ASSEMBLY	1	(NOTE: Bravo Models With Driveli	
2		42534	PLUG-Oil Gallery	2	(Allen Head - With Hole)	5
2	22	32561	PLUG-Oil Gallery	1	(Allen Head - Without Hole)	5
3	22	36382	PLUG-Drain (.250-18)	4	(Hex Head - Brass)	5
4	22	69300	PLUG-Expansion	8	(1.750 Diameter)	5
5	22	36373	PLUG (.375-18)	1	(Hex Steel - Bottom Of Block)	5
6	22	32802 2	PLUG (.125-27)	3	(Hex Head - Brass - Oil Gallery)	5
7	17	52190	PIN-Dowel	4	(.660 Relaxed OD x .500)	5
8	17	35312	PIN-Dowel	2	(.250 Diameter) (Timing Cover)	5
9	17	72382	PIN-Dowel	2	(.6206/.6211 x 1.500) (Flywheel H	5
10	10	808707	SCREW (.312-18 x .620)	4		5
11		850479	RETAINER-Lifter Guide	1		5
12	19	94140	PLUG-Expansion	1		5
13	23	85684	BEARING	1		5
14	2409	849945T	CAMSHAFT	1		5
15		850474	GUIDE-Lifter	8		5
16		849947T	LIFTER-Roller	16		5
17		811580	CHAIN-Timing	1		5
18		811663	RETAINER-Gear Thrust	1		5
19	10	17343	SCREW (.250-20 x .500)	2		5
20	17	35312	PIN-Dowel	1	(.250 Diameter)	5
21	43	811579	SPROCKET-Crankshaft	1		5
22	43	850452	SPROCKET-Camshaft	1		5
23	12	848136	WASHER	3		5
24	10	35339	SCREW (.312-18 x .750)	3		5
NS	92	809825	SEALER-Red RTV	AR	(Where Applicable)	
NS	92	34227 1	PERFECT SEAL	AR	(Where Applicable)	
-	27	842129A 1	GASKET/SEAL SET	1	(Engine Overhaul)	