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**VALVE KIT-RELIEF
(UP PRESSURE)**
- 24

**VALVE KIT-RELIEF
(DOWN PRESSURE)**
- 25

**VALVE KIT
(THERMAL RELIEF)**
- 26

**REPAIR KIT
(OVERHAUL)**

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		14336A 8	PUMP/MOTOR ASSEMBLY	1	(Bottom Mounted Reservoir) (Desig	
2		17649T	MOTOR ASSEMBLY (Complete)	1	(Design I - Small Manufacturing De	
3		17631A 1	BRUSH KIT	1		
4		17633	HOLDER KIT-Brush	1		
5	10	17621	SCREW	2		
6	25	17625	O RING	1		
7		17632T	END CAP ASSEMBLY	1	(With Bearing)	
8	10	17626	SCREW	4		
9		17622	COVER ASSEMBLY	1	(With Bearing)	
10		17624	FIELD/FRAME ASSEMBLY	1		
11	12	17653	WASHER-Thrust	2		
12		17623	ARMATURE	1		
13	10	823444	SCREW	2		
14		808728T	ADAPTOR	1		
15		803852	COUPLING	1		
16	25	89498	O RING	1	(Motor End)	
17		18529	PUMP ASSEMBLY	1	(Includes Screws)	
18	35	89496	FILTER	1		
19	25	17645	O RING	1	(Reservoir End)	
20		18525A 1	RESERVOIR KIT	1	(With O Ring - Ref No 19)	
21	36	18526	CAP-Oil Reservoir	1		
22	10	18527	SCREW	1	(With O Ring And Spacer)	
23		812498A 1	VALVE KIT-Relief	1	(Up Pressure)	
24		812499A 1	VALVE KIT-Relief	1	(Down Pressure)	
25		95353A 1	VALVE KIT	1	(Thermal Relief)	
26		18545A 1	REPAIR KIT	1	(Overhaul)	