



A = CLOSED COOLING ONLY  
 B = USE WITH RISER KITS

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		87114A19	EXHAUST MANIFOLD ASSEMBLY	2		
2	22	33198A 1	PLUG	AR		6
3	22	36382	PIPE PLUG	4		
4	27	33395	GASKET	2		5
5	10	53728	SCREW (4-5/8")	8		
6	22	806926A 1	DRAIN ELBOW	2		
7	22	806608A 1	DRAIN PLUG	2		
8	25	806609	QUAD RING	2		
9	27	818832	GASKET	2	(USE WITH RISER KITS)	
10	27	41813	GASKET	2	(STANDARD COOLING)	5
11	27	41811	GASKET	2	(CLOSED COOLING)	5
12		807914A 1	EXHAUST ELBOW ASSEMBLY (7)	2		
13	22	36382	PIPE PLUG	2		
14	22	33198A 1	PLUG	2		
15	10	43749	SCREW (5-3/4")	8		
-		93320A 7	RISER EXTENSION KIT (3")	1	EACH KIT CONTAINS 2 RISERS.	
-		93322A 5	RISER EXTENSION KIT (6")	1	EACH KIT CONTAINS 2 RISERS.	
-	27	806871A96	GASKET SET-OVERHAUL	1	CONTENTS INDICATED BY FOOD	