



Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|------|-------|--------|--------------------------|-----|---------|----------|
| 1 | 841 | 9717 | CYLINDER BLOCK ASSEMBLY | 1 | | |
| 2 | 22 | 48340 | EXPANSION PLUG (1-1/4") | 3 | | |
| 2 | 19 | 816565 | EXPANSION PLUG (15/32") | 5 | | |
| 3 | 22 | 48556 | BUSHING | 2 | | |
| 3A | 22 | 32802 | PIPE PLUG | 2 | | |
| 4 | 19 | 34270 | PLUG (1-5/8" DIA.) | 8 | | |
| 5 | 17 | 35465 | DOWEL PIN (5/16" DIA.) | 4 | | |
| 6 | 22 | 72640 | PLUG | 1 | | |
| 7 | 23 | 85674 | BEARING UNIT (SET) | 1 | | |
| 8 | | 72638 | LIFTER | 16 | | |
| 9 | 431 | 5943 | CAMSHAFT (L.H. ROTATION) | 1 | | |
| 9 | 431 | 3357 | CAMSHAFT (R.H. ROTATION) | 1 | | |
| 10 | | 17161 | CHAIN (L.H. ROTATION) | 1 | | |
| 11 | 43 | 17159 | SPROCKET (L.H. ROTATION) | 1 | | |
| 11/1 | 43 | 14324 | GEAR SET (R.H. ROTATION) | 1 | | |
| 12 | 43 | 17160 | SPROCKET (L.H. ROTATION) | 1 | | |
| 13 | 10 | 34505 | BOLT (3/4") | 3 | | |
| 14 | 12 | 848136 | WASHER | 3 | | |
| 15 | 17 | 35312 | PIN | 1 | | |