



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		809995	COVER-ROCKER	1	(W/OIL FILL HOLE)	4
1		809996	ROCKER COVER	1	(W/O OIL FILL HOLE)	4
2	36	18710	CAP-OIL FILL	1		4
3	10	17344	SCREW	8		4
4	27	17467	GASKET-ROCKER COVER	2		2,4
5	25	52188	GROMMET	2		
6		97850	ELBOW (90 DEG.)	1		
7	32	807498240	HOSE-BREATHER (Cut to 11-1/2 I.)	1		
8	21	861476	VALVE-PCV	1		
9	32	861977	HOSE-PCV (Cut to 13 IN.)	1		
10	54	815504105	CLAMP	2		
11		807688T	TUBE-OIL FILL	1		
12	26	805622	GROMMET	1		
13		17339	PUSH ROD	16		4
14		824317	VALVE-EXHAUST	8	(STANDARD)	4
		824318	VALVE-EXHAUST	AR	(.030 O.S.)	
15		809992	VALVE-INTAKE (STANDARD)	8		4
16	26	97664	SEAL-VALVE	8	(INTAKE)	2,4
16	26	804507	SEAL-VALVE	8	(EXHAUST)	2,4
17	24	48347	SPRING	16		4
18		48348	CAP	16		4
19	28	54797	KEY	32		4
20		35329	ARM KIT-ROCKER	16		4
21		35331	BALL UNIT	16		4
22	11	34516	NUT	16		4
23	938	803860T	HEAD ASSEMBLY-CYLINDER	2		4
24	16	34522	STUD	AR	(.003 O.S.)	4
24	16	34521	STUD	AR	(.013 O.S.)	4
25	27	75611	GASKET	2		2,4
26	10	11968	BOLT (7/16-14 X 1-3/4 IN.)	16		4
27	10	11967	BOLT (7/16-14 X 3 IN.)	4		4
28	10	11966	BOLT (7/16-14 X 3-3/4 IN.)	14		4
29		806815T	LIFTING EYE	1		4
30	10	98261	SCREW (3/8-16 X 3/4 IN.)	2		4
-	27	861246A98	GASKET SET-ENGINE OVERHAU	1		
-		864652A01	LONGBLOCK ASSEMBLY	1		