



A = TO TBU BASE  
 B = TO FLAME ARRESTOR

1918

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		809395	COVER, Rocker	1	(With Oil Fill Hole)	4
1		809396	COVER, Rocker	1	(With Out Oil Fill Hole)	4
2	36	18710	CAP, Oil Fill	1		4
3	10	17344	SCREW	8		4
4	27	17467	GASKET, Rocker Cover	2		2,4
5	25	52188	GROMMET	2		
6		97850	ELBOW, (90 Degree), Breather	1		
7	32	861977 63	HOSE, (.33.00 Inches Bulk)	1		
8	21	861476	VALVE, PCV	1		
9	32	807498240	TUBING, (.24.00 Inches Bulk), Brea	1	(Cut to 11.50 Inch Length)	
10	54	815504105	CLAMP, Worm Gear, Hose	2		
11		806819A 3	TUBE, Oil Fill	1		
12	26	805622	GROMMET, Oil Fill Tube	1		
13		17339	PUSH ROD	16		4
14		824317	VALVE, Exhaust	8	[Standard]	4
14		824318	VALVE, Exhaust	AR	(.030 Oversize)	
15		809992	VALVE, Intake (Standard)	8		4
16	26	97664	SEAL, Valve (Intake)	8		2,4
16	26	804507	SEAL, Valve (Exhaust)	8		2,4
17	24	48347	SPRING	16		4
18		48348	CAP	16		4
19	28	54797	KEY	32		4
20		35329	ARM KIT, Rocker	16		4
21		35331	BALL UNIT	16		4
22		34516	NUT	16		4
23	938	803860T	HEAD ASSEMBLY, Cylinder	2		4
24	16	34522	STUD (.003 Oversized)	AR		4
24	16	34521	STUD (.013 Oversized)	AR		4
25	27	75611	GASKET	2		2,4
26	10	11968	SCREW, (.437-14 x 1.750)	16		4
27	10	11967	SCREW, (.437-14 x 3.00)	4		4
28	10	11966	SCREW, (.437-14 x 3.750)	14		4
29		806815T	BRACKET, Lifting Eye	1		
30	10	98261	SCREW, (.375-16 x .750)	2		
-		864652a01	LONGBLOCK ASSEMBLY	1		
-	27	861246A98	GASKET SET, Engine Overhaul	1		