



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		87114A19	EXHAUST MANIFOLD ASSEMBLY	2		
2	22	33198A 1	PLUG	AR		
3	22	36382	PIPE PLUG	4		
4	27	33395	GASKET	2		2
5	10	53728	SCREW (4-5/8")	8		
6	27	818832	GASKET (USE WITH RISER KITS)	2		
7	27	41813	GASKET (STANDARD COOLING)	2		2
8	27	41811	GASKET (CLOSED COOLING)	2		2
9	22	806926A 1	DRAIN ELBOW	2		
10	22	806608A 1	DRAIN PLUG	2		
11	25	806609	QUAD RING	2		
12		816900A 5	EXHAUST ELBOW ASSEMBLY (P)	1		
12		816900A 9	EXHAUST ELBOW ASSEMBLY (S)	1		
13	54	73668	J-CLIP (PORT)	1		
14	10	98534	SCREW (2-1/4")	2		
14	10	12244	SCREW (1")	6		
15	19	805727	RUBBER CAP	2		
16	54	815504220	CLAMP	2		
-		93320A 7	RISER EXTENSION KIT (3")	1	EACH KIT CONTAINS 2 RISERS	
-		93322A 5	RISER EXTENSION KIT (6")	1	EACH KIT CONTAINS 2 RISERS	
-	27	75611A88	ENGINE GASKET SET - Overhaul	1		