



| Parts List | | | | | |
|------------|-------|-----------|------------------------------|-----|----------|
| Ref | Class | Part | Description | Qty | Footnote |
| 1 | | 814505A 1 | ROCKER COVER | 2 | |
| 2 | 36 | 18710 | CAP | 2 | |
| 3 | 10 | 17344 | SCREW | 8 | |
| 4 | 27 | 17467 | GASKET | 2 | 2 |
| 5 | | 17339 | PUSH ROD | 16 | |
| 6 | | 87284 | EXHAUST VALVE (STANDARD) | 8 | |
| 6 | | 87301 | EXHAUST VALVE (.015 O.S.) | AR | |
| 7 | | 97661 | INLET VALVE (STANDARD) | 8 | |
| 7 | | 97662 | INLET VALVE (.015 O.S.) | AR | |
| 8 | 26 | 34217 | SEAL (INLET AND EXHAUST) | 16 | 2 |
| 9 | 26 | 97664 | SEAL (INLET) | 8 | 2 |
| 9 | 26 | 852936 | SEAL (EXHAUST) | 8 | |
| 10 | 24 | 48347 | SPRING (INLET AND EXHAUST) | 16 | |
| 11 | | 34518 | SHIELD | 16 | |
| 12 | | 48348 | CAP | 8 | |
| 13 | | 11965 | ROTATOR (EXHAUST) | 8 | |
| 14 | 28 | 54797 | KEY | 32 | |
| 15 | | 35329 | ROCKER ARM | 16 | |
| 16 | | 35331 | BALL UNIT | 16 | |
| 17 | 11 | 34516 | NUT | 16 | |
| 18 | 938 | 9718 | CYLINDER HEAD ASSEMBLY | 2 | |
| 19 | 16 | 34522 | STUD (.003 O.S.) | AR | |
| 19 | 16 | 34521 | STUD (.013 O.S.) | AR | |
| 20 | 27 | 75611 | GASKET | 2 | 2 |
| 21 | 10 | 11968 | BOLT (1-3/4") | 16 | |
| 22 | 10 | 11967 | BOLT (3") | 4 | |
| 23 | 10 | 11966 | BOLT (3-3/4") | 14 | |
| - | 27 | 75611A88 | ENGINE GASKET SET - Overhaul | 1 | |